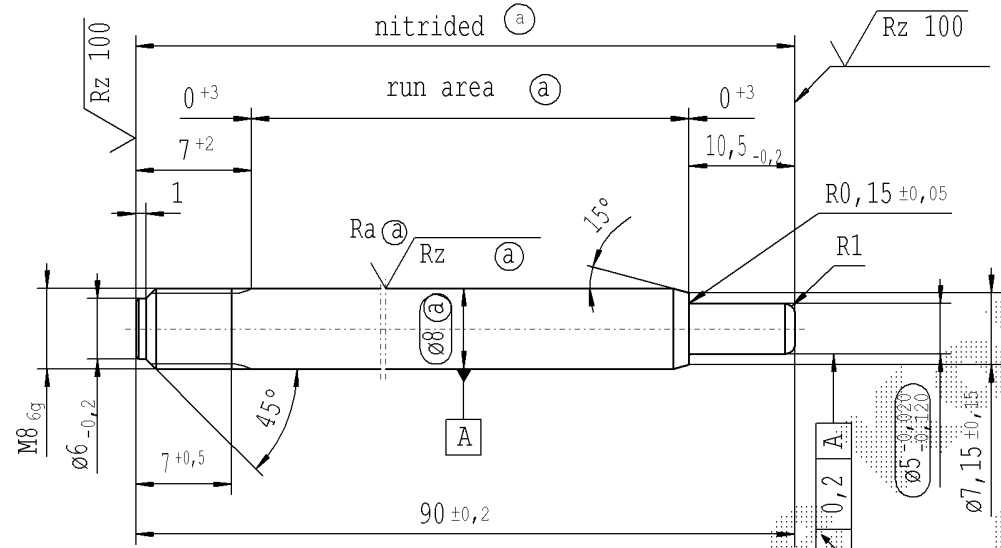


Ident. Doc.: L02

(a) piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ (a)$ $Rz\ (a)$) $\pm 0,2$ $-0,2$

AIAG CQI-standards acc. to STAB-Spec. 10028959

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	09.11.2017 Höfer						
Chg. No.	663231						
Rev.	0						

RELEASE
for supplier

company Zhang Shi

Dat. 09.11.2017 Schilz A.
(date / signature)

Material: 1.1193
S45C, HSG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Regulation:

STABILUS

All dimensions are in mm

Scale: 2:1 (Original DIN A3)

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768 mK

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PISTON ROD

Drawn by	09.11.2017 Höfer	Date		Name	
Checked	09.11.2017 Milles				
Document No.:	10156666				
Material No.:	423302				