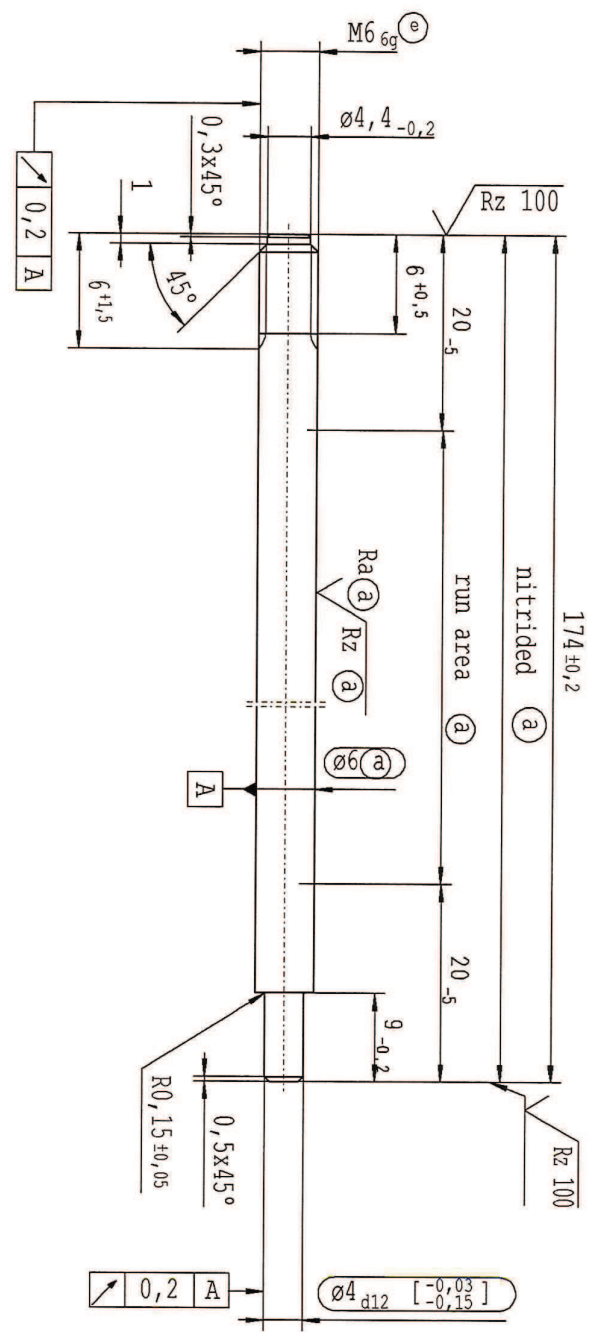


8 piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra (a) $\sqrt{Rz\ (a)}$) $\sqrt{+0,2\ -0,2}$

VAG CQI-standards acc. to STAB-Spec. 10027692
 CQI created document; handwritten changes not permitted

Ident. Doc.: L01	DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	Material: 1.1193	All dimensions are in mm	Scale: 2:1	Environmental protection acc. to STAB-Spec. 10005649	Document No.: 10249645
Date/Name: 25.10.2017 Höfer	new	old	INITIAL RELEASE	INITIAL RELEASE				S45C JISG 4051	Edge tolerance acc. to DIN ISO 13715	(Original DIN A3)	Identification of important characteristics	Drawn by: 25.10.2017
Chg. No.: 662922								Surface Finish: DIN EN ISO 1302	Surface Finish: DIN EN ISO 1302	Dimensions without tolerances	Dimensions without tolerances	Checked: 25.10.2017
Rev.: 0								Replaces:	Replaces:			Material No.: 337740

RELEASE for supplier
 company: Zhang Shi
 Date: 25.10.2017
 (def. signature)

STABILUS
 Material: 1.1193
 S45C JISG 4051

PISTON ROD
 Environmental protection acc. to STAB-Spec. 10005649