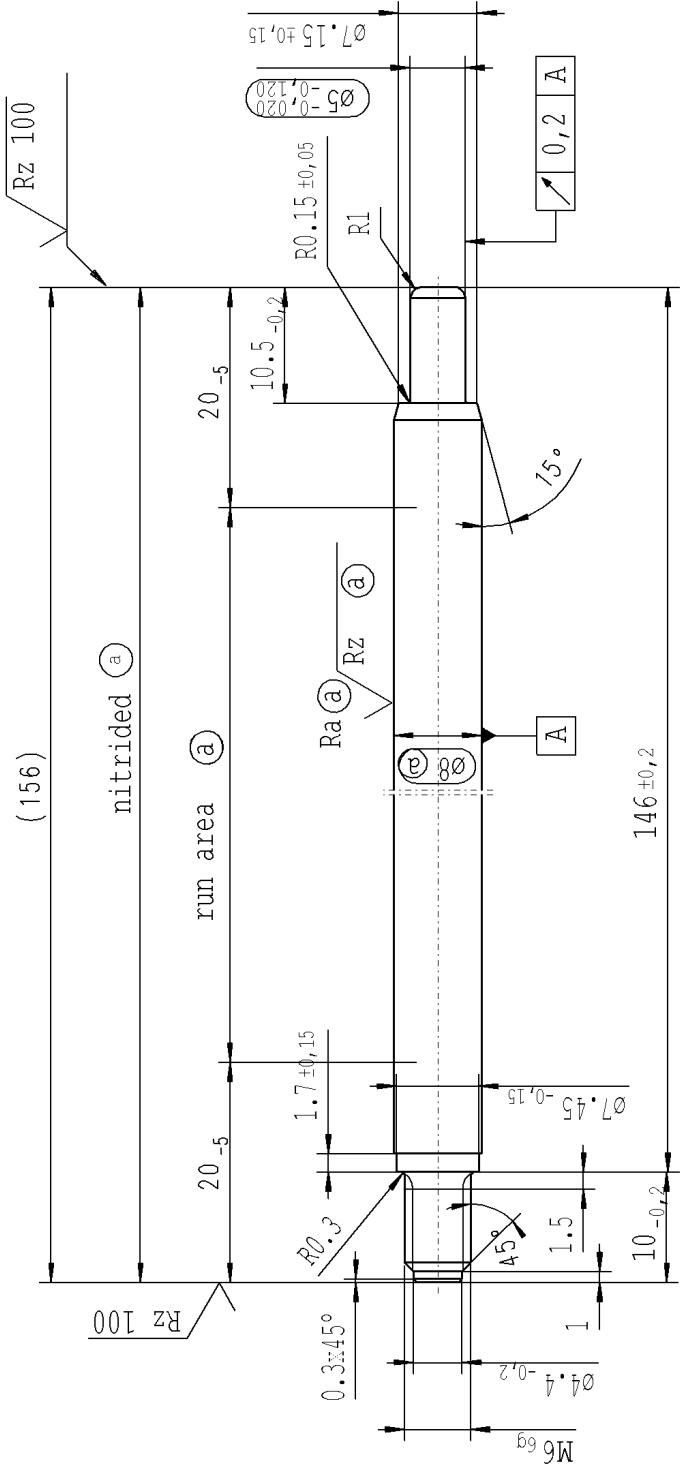


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $\sqrt{Rz\ \text{Ⓐ}}$ )  $\sqrt{+0,2}$   $\sqrt{-0,2}$   
 $\sqrt{Rz\ 100}$

A		AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	All dimensions are in mm		Identification of important characteristics
new	INITIAL RELEASE	-	-	-	-	-	Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Drawn by: 12.05.2016 Höfer
old	-	-	-	-	-	-	Material: 1.1193 S45C JISG 4051	DIN ISO 2768-mK	Checked: 12.05.2016 Müller
Field	-	-	-	-	-	-	Edge tolerances acc. to DIN ISO 13715	DIN ISO 2768-mK	Document No.: 10231900
Date/Name	12.05.2016 Höfer	-	-	-	-	-	Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Material No.: 138169
Chg. No.	638056	-	-	-	-	-	Replaces:		
Rev.	0	-	-	-	-	-	company: Zhang Shi		
		Dat. 12.05.2016		Schilz A.		STABILUS		PISTON ROD	
				(date / signature)					

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