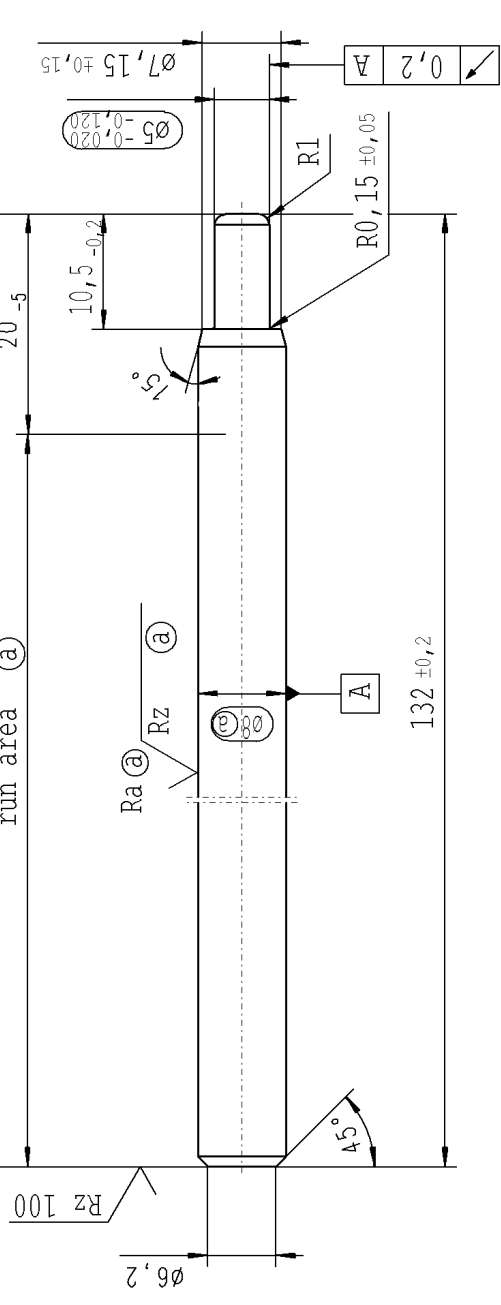


① piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ / $Rz\ (a)$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

DE: X EN: X ES: IT: PR: FR: RO:		ATAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
new INITIAL RELEASE		CAD created document; handwritten changes not permitted		All dimensions are in mm	
old -		Material: 1.1193 S45C JISG 4051		Identification of important characteristics	
Field -		Edge tolerances acc. to DIN ISO 13715		Dimensions without tolerances (Original DIN A3) 2:1	
Date/Name 23.03.2016 Höfer		Surface finish DIN EN ISO 1302		DIN ISO 2768-mK	
Chg. No. 635770		Replaces:		Document No.: 10154964	
Rev. 0		company Zhang Shi		Material No.: 449107	
Dat. 23.03.2016 Schütz A.		(date / signature)		PISTON ROD	
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