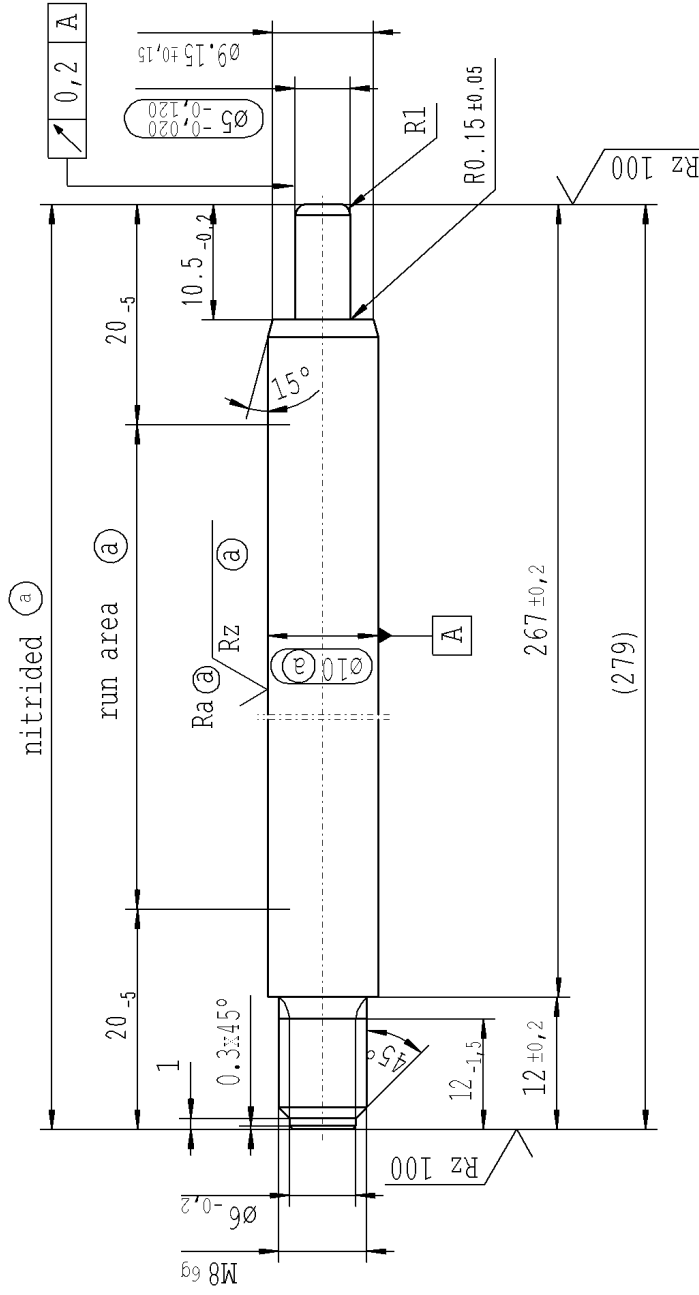


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$$\sqrt{Rz\ 25} \left(\sqrt{Rz\ 100} \right) \sqrt{Rz\ \text{Ⓐ}} \sqrt{Rz\ \text{Ⓐ}} \sqrt{+0,2} \sqrt{-0,2}$$

Environmental protection acc. to STAB-Spec. 10005649		Identification of important characteristics		Date		Name	
All dimensions are in mm		Dimensions without tolerances		11.05.2016		Höfer	
Scale: (Original DIN A3)		2:1		Checked		11.05.2016	
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Material: 1.1193		S45C JISG 4051		Material No.:		121200	
Edge tolerances acc. to DIN ISO 13715		Surface finish DIN EN ISO 1302		PISTON ROD			
Replaces:				STABILUS			
Material: 1.1193		S45C JISG 4051		Date: 11.05.2016		Schilz A.	
Edge tolerances acc. to DIN ISO 13715		Surface finish DIN EN ISO 1302		company		Zhang Shi	
Replaces:				(date / signature)			
AIAG CQI-standards acc. to STAB-Spec. 10027692		CAD created document; handwritten changes not permitted		INITIAL RELEASE		637974	
Material: 1.1193		S45C JISG 4051		Date/Name		11.05.2016 Höfer	
Edge tolerances acc. to DIN ISO 13715		Surface finish DIN EN ISO 1302		Chg. No.		0	
Replaces:				Rev.			