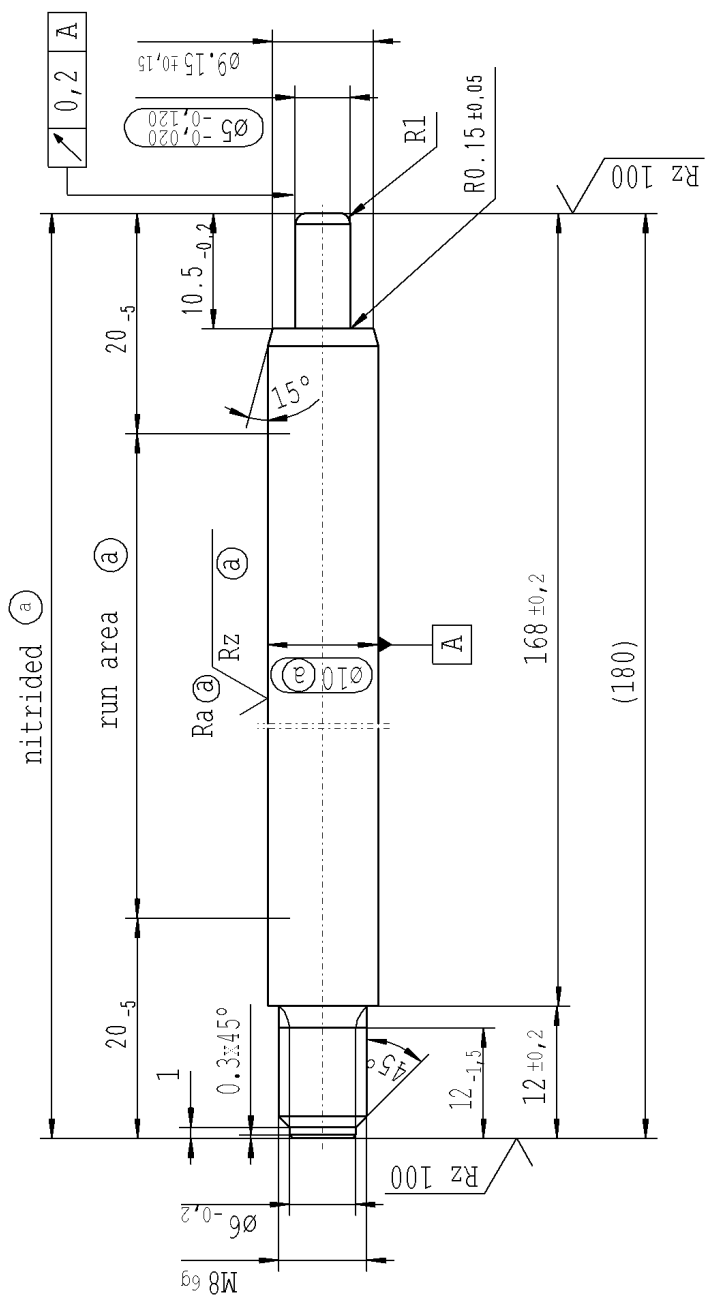


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $Rz\ \textcircled{A}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

<p>DE: X EN: X ES: - IT: - PR: - FR: - RO: -</p> <p>new INITIAL RELEASE</p> <p>old -</p> <p>Field -</p> <p>Date/Name 11.05.2016 Höfer</p> <p>Chg. No. 637974</p> <p>Rev. 0</p>	<p>Material: 1.1193 S45C JISG 4051</p> <p>Edge tolerances acc. to DIN ISO 13715</p> <p>Surface finish DIN EN ISO 1302</p> <p>Replaces:</p>	<p>AIAG CQI-standards acc. to STAB-Spec. 10027692</p> <p>CAD created document; handwritten changes not permitted</p>	<p>Environmental protection acc. to STAB-Spec. 10005649</p> <p>All dimensions are in mm</p> <p>Scale: (Original DIN A3) 2:1</p> <p>Dimensions without tolerances DIN ISO 2768-mK</p>	<p>Identification of important characteristics</p> <p>Document No.: 10166619</p> <p>Material No.: 120244</p>	<p>Drawn by 11.05.2016 Höfer</p> <p>Checked 11.05.2016 Müller</p>	<p>Name Höfer</p> <p>Date 11.05.2016</p>
<p>RELEASE for supplier company Zhang Shi</p> <p>Dat. 11.05.2016 Schilz A. (date / signature)</p>			<p>STABILUS</p>			