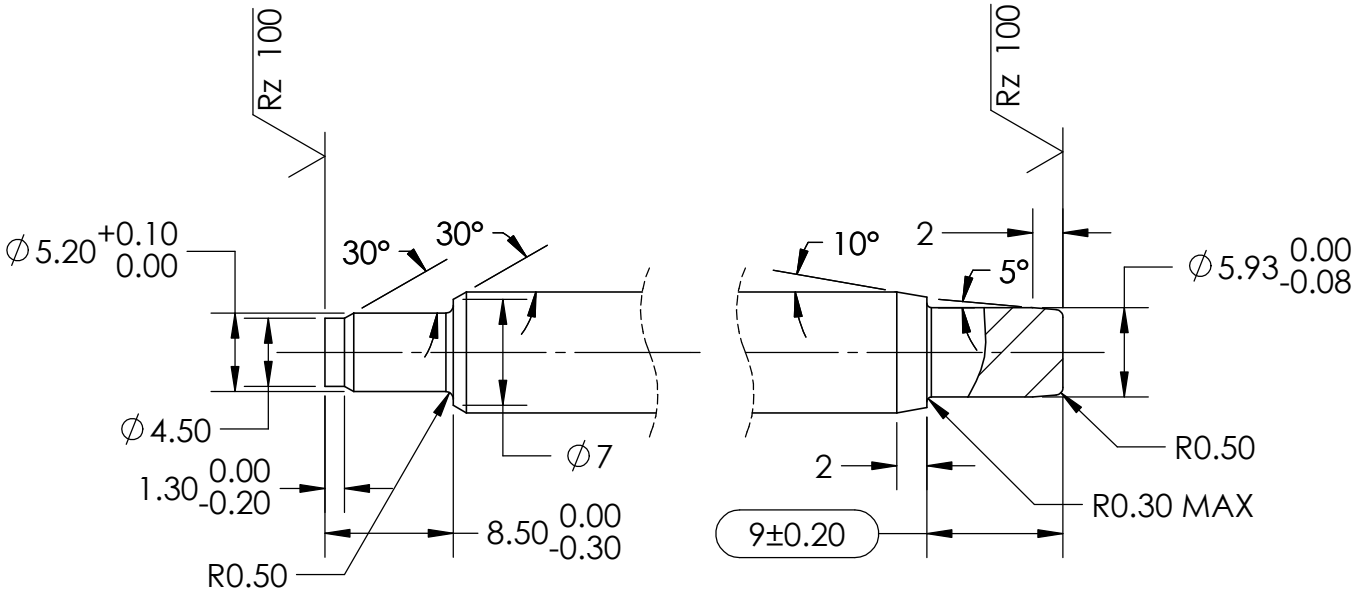


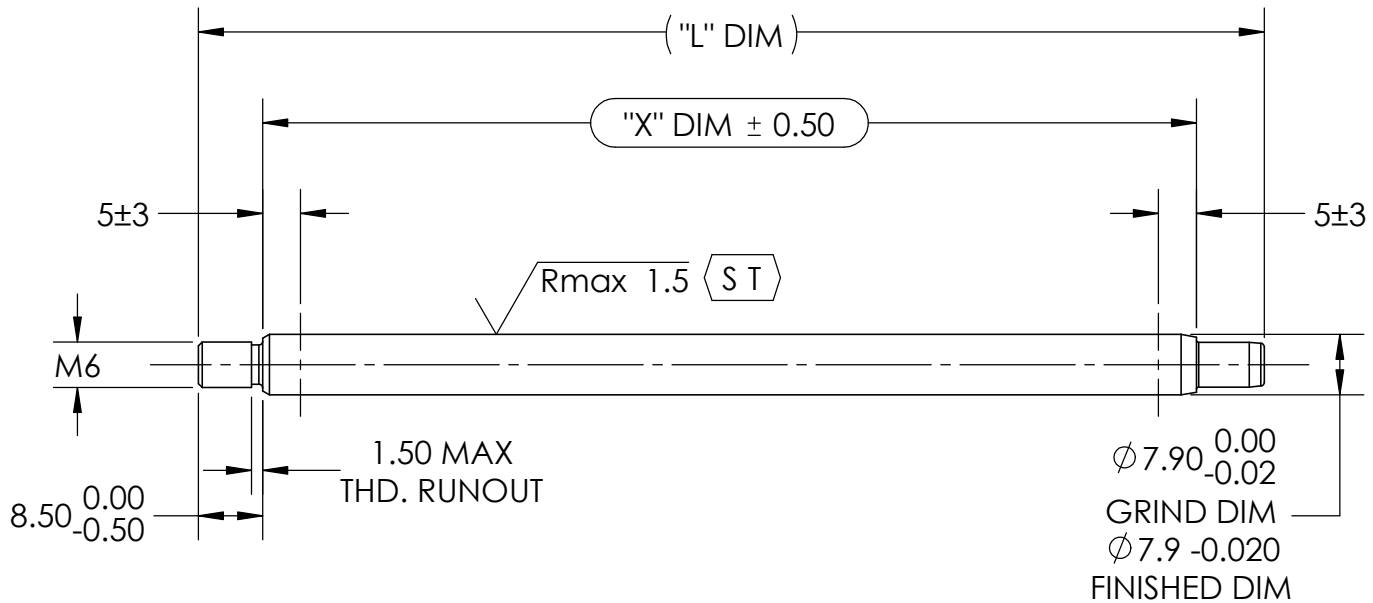
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NOTES:

1. MUST BE CLEAN, FREE OF DEBRIS AND FREE OF BURRS.
2. NO IMPERFECTIONS ALLOWED IN AXIAL OR RADIAL DIRECTIONS.
3. $\boxed{ST}$ = CRITICAL CHARACTERISTIC.
4. SALT BATH NITROCARBURIZED. CORROSION RESISTANCE TO BE >96HRS W/O RED RUST ACCORDING TO ASTM B117 IN "X" DIM AREA ONLY

FOR QUOTE
ONLY



FOR QUOTE
ONLY

DO NOT MANUFACTURE TO THIS DRAWING
UNLESS IT IS MARKED "CONTROLLED"

DO NOT SCALE THIS DRAWING
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES UNLESS OTHERWISE SPECIFIED
ONE PLACE DECIMAL ± 0.2 ANGULAR $\pm 2^\circ$
TWO PLACE DECIMAL ± 0.1

DRAWN BY RTA DATE 4/17/2015 SCALE 1:1 THIRD ANGLE PROJECTION

SHEET: 1 OF 2

B693	ADDED P51-00210	RTA		3/08/17
B280	REMOVED SURF ANNEAL	RTA		1/11/16
B278	ADDED P51-00209	RTA		1/7/16
B278	CORRECT "X" LENGTHS TO MATCH SUS 0510200	RTA		1/7/16
REV	ECN	REVISIONS	CHANGED BY	APPROVED BY
DESCRIPTION	8.0mm PISTON ROD			
MATERIAL	C45 (DIN EN 10250-2)			
DRAWING NUMBER	G51-0002			
SUSPA INCORPORATED				DRAWING SIZE
3970 Roger B. Chaffee S.E. Grand Rapids, Michigan 49548-3497 www.suspa-inc.com				B

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