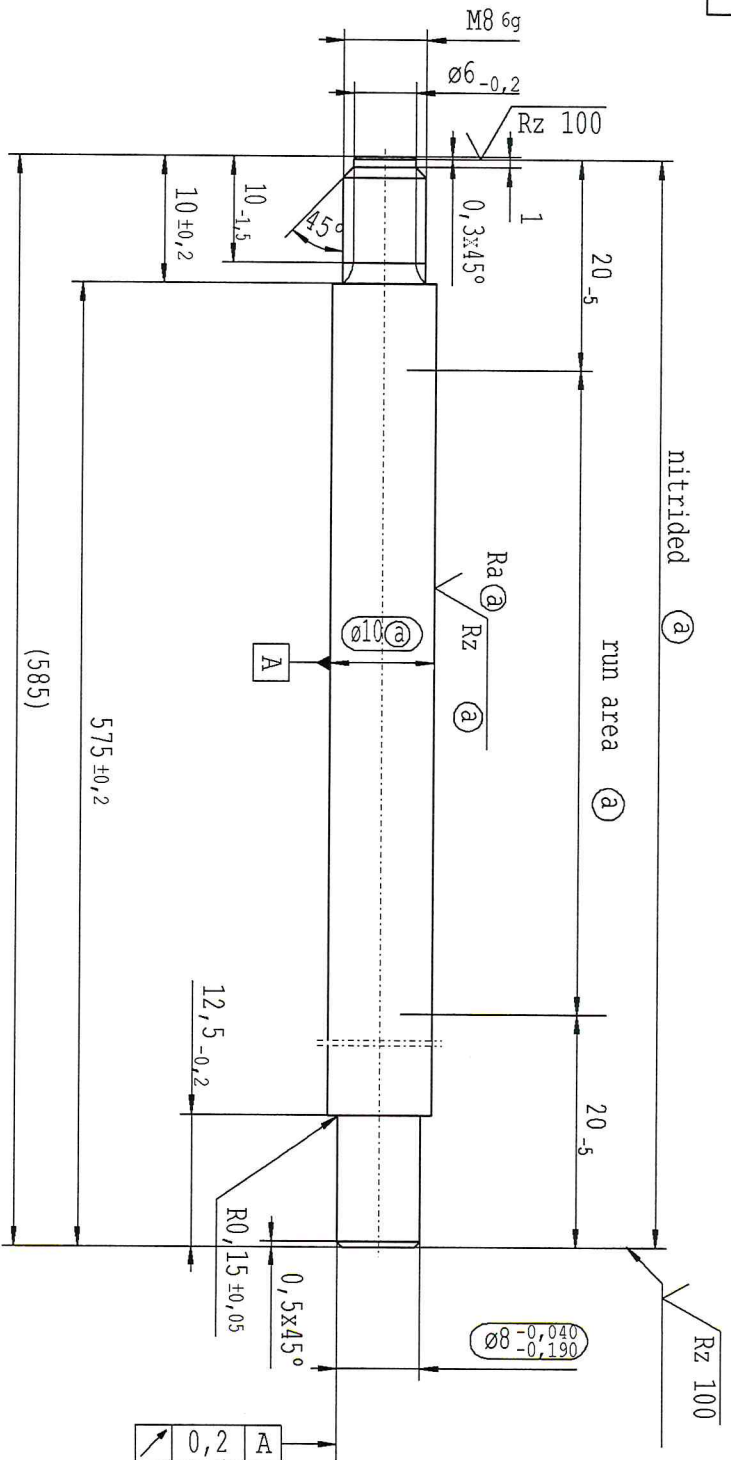


8 7 6 5 4 3 2 1

③ piston rod processing per
STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ $\sqrt{Rz\ 100}$ $Ra\ (a)$ $Rz\ (a)$ $\sqrt{+0,2}$ $\sqrt{-0,2}$

A									
ALMG CQI-standards acc. to STAB-Spec. 10027692									
DE: X	EN: X	ES:	IT:	PR:	FR:	NO:	CND created document; handwritten changes not permitted		
new INITIAL RELEASE									
old -									
Field -									
Date/Name 15.01.2018 Höfer									
Chg. No. 664845									
Rev. 0									
RELEASE for supplier									
company Zhang Shi									
Date 15.01.2018									
(date / signature)									
Material: 1.1193									
S45C JISG 4051									
Edge tolerances acc. to DIN ISO 13715									
Surface finish DIN EN ISO 1302									
Replaces:									
Environmental protection acc. to STAB-Spec. 10005649									
All dimensions are in mm									
Scale: 2:1									
(Original DIN A3)									
Dimensions without tolerances DIN ISO 2768 mK									
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