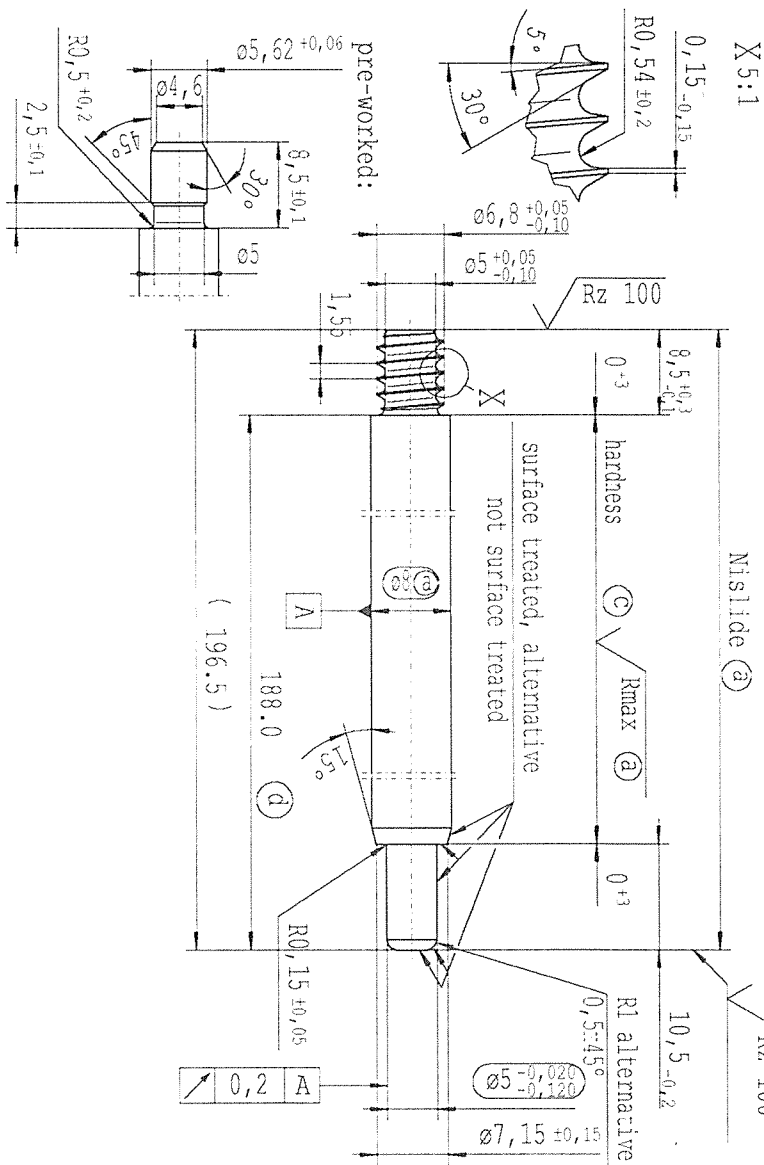


supp No.	material no.	A	E
10006248	surface treatment processing acc. to STAB-Spec.	overall length	length without emitting steel
Tab. IV	table V table light Tab. X	10006248	10028935 Tab.1 Zhangshi
258	780366	780366	120.0
259	871903	871903	125.5
260	275838	275838	351.0
261	278945	278945	167.0
262	290178	290178	184.0
263	536587	536587	282.0
264	575066	575066	109.5
265	844420	844420	196.5



Production Stabilus

③ piston rod processing acc. to STAB-Spec. 10006248

③ RHT 0.4..0.7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

③ tolerances: 10.2 after turning
10.3 after straightening
10.3 after nisliding

Pay part China acc. separate Supplier drawing

Zhangshi
product family: 2008/0028
approved lengths:
100-600 mm

* only Tab. IV

Environmental Protection acc. to STAB-Spec. 10006419

All dimensions are in mm
Scale: 2:1
Dimensions without tolerances
DIN ISO 2768-mS
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permitted without the written consent of Stabilus.

Material:
Rat.no. 010731
Bore tolerances acc. to DIN ISO 17013
Surface finish 31.5 μm Ra ISO 1302
Replaces:

PISTON ROD

Material No.: 10151065

Rev.	14	15	16	17
Field	approved lengths: 100-600mm	Creation of romanian drawing	2014/0936	13242718
Field	approved lengths: 100-450mm	-	2014/0542	Rita
Field	B/2	-	B-C/1-2	-
Date/Time	24.11.2015 Hejn	11.04.2016 Yaddeller	18.07.2016 Hofer	10.03.2017 Hofer
Doc. No.	630576	638494	641467	653770
Rev.	14	15	16	17