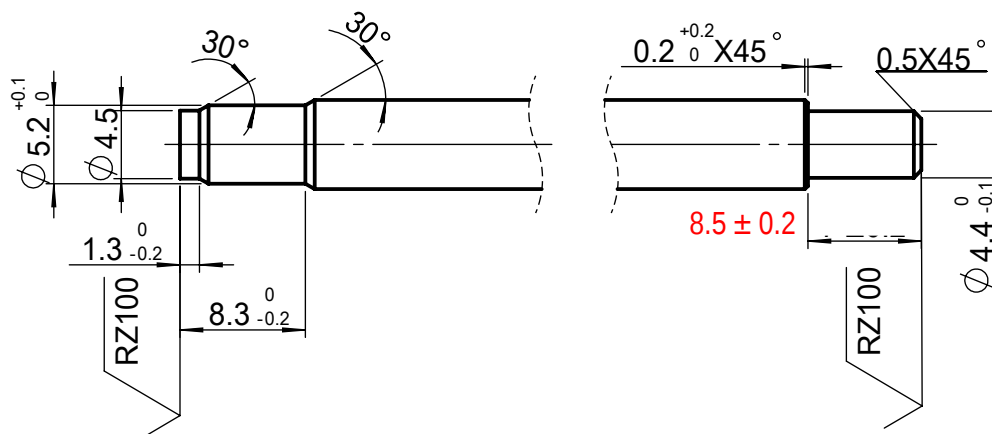


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Technical drawing of a shaft assembly. The drawing shows a shaft with a central section of length $X \pm 0.5$ (where $X=194$) and a total length $L=211$. The shaft has a diameter of $\phi 5.9_{-0.02}^0$ (磨削尺寸) and a maximum diameter of $\phi 4.43$ (最大). The shaft is threaded with M6 at both ends. The distance from the end face to the start of the central section is $8.5_{-0.5}^0$. The distance from the end face to the end of the central section is 1.5_{max} . The surface finish is specified as $R_{max} 1.5$ (Cpk>1.33).

Metrisch/metric
Maßangaben in Millimeter/
dimensions shown in millimeters



2.活塞杆表面黑色渗氮处理，渗氮层厚度最小12um,硬度HV0.05>=500,要求满足DIN50021SS 144小时无锈蚀。

[] = Vorbearbeitungsmaß / pre-work dim.

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