

The print-out is not subject to the modification service.

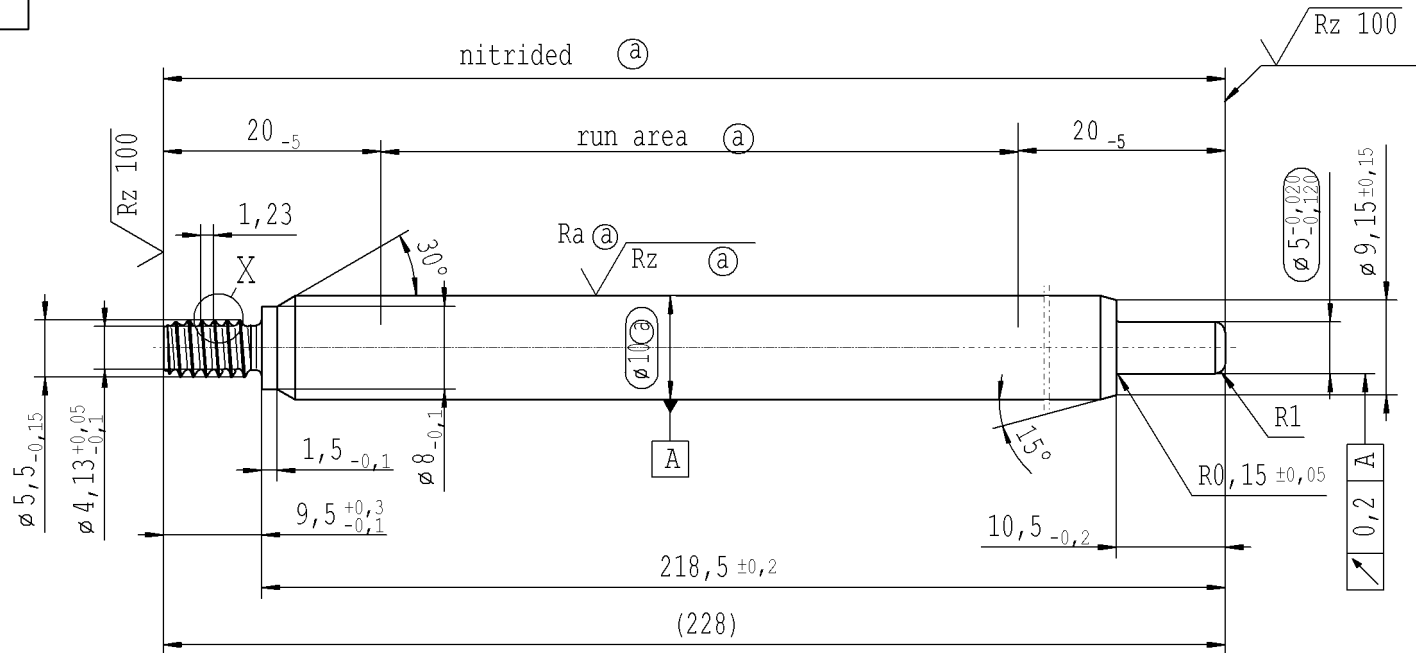
Intended for internal and supplier use

EN

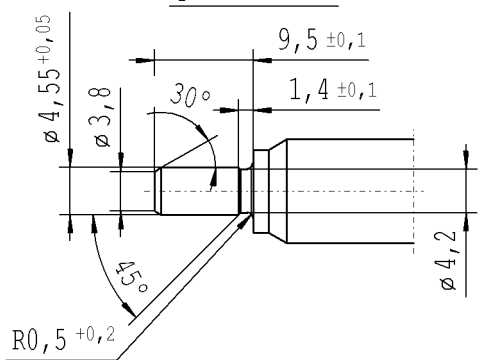
B

Ident. Doc.: L08

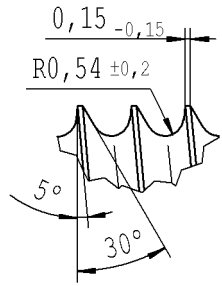
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$ )  $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	16.03.2016 Höfer					
Chg. No.	635451					
Rev.	0					

CAD created document; handwritten changes not permitted

**RELEASE**  
for supplier

company **Zhang Shi**

Dat. 16.03.2016 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768 mK

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**PISTON ROD**

Drawn by	Date	Name
16.03.2016	16.03.2016	Höfer
Checked		Milles
Document No.:	<b>10188940</b>	
Material No.:	<b>407521</b>	