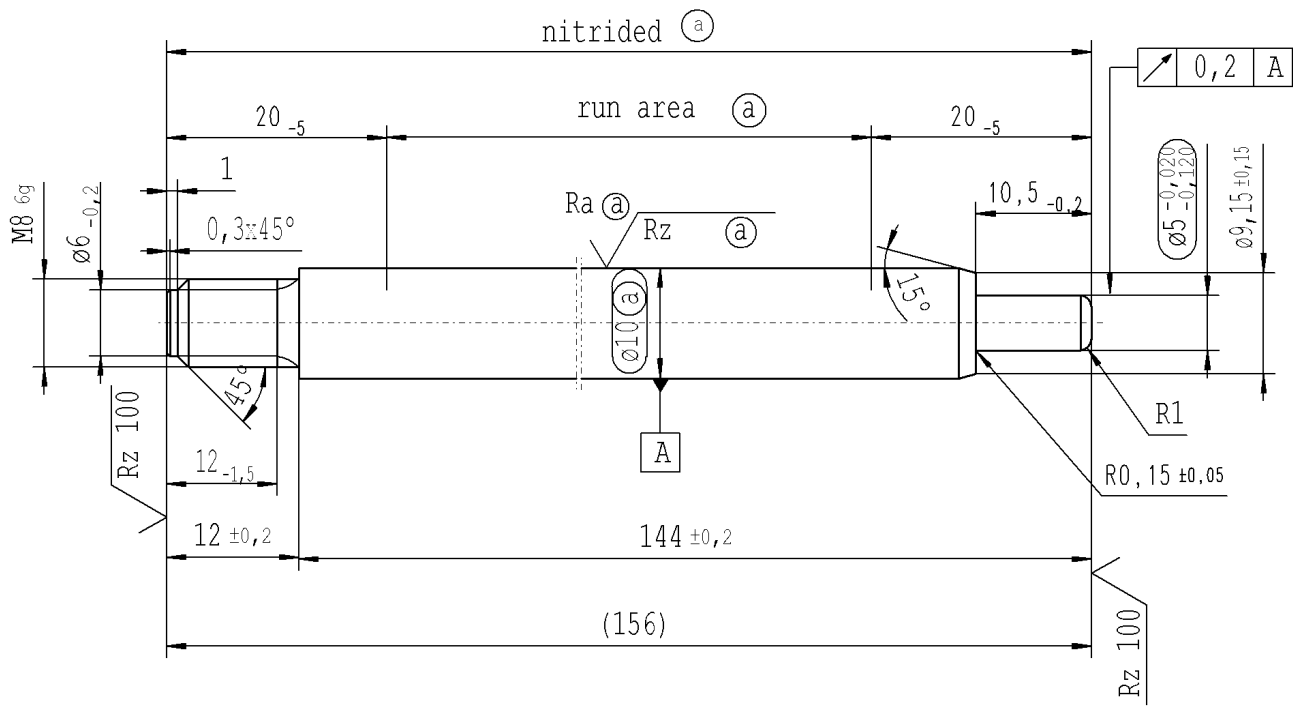


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
09.06.2015 Schilz A.
(date / signature)

thread tolerances acc. to DIN ISO 965-3

√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ) ↙ +0,2 ↘ -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L07

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE		R1			
old	-		0,5x45°			
Field	-		D-E/2			
Date/Name	16.03.2011 K.Marx		08.06.2015 Hein			
Chg. No.	587601		624062			
Rev.	0		1			

CAD created document; handwritten changes not permitted	
Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	Date	Name
Checked		
16.03.2011	08.06.2015	K.Marx
Document No.: 10166619		
Material No.: 771258		