



- NOTE**
1. Nitrided more than 15 μ m
 2. Unspecified edge : C0.3<B part is important>
 3. Without burr in deburring area.
 4. Squareness, Roundness : Within 0.045.
 5. Hardness : More than HV 500.
 6. Surface treatment : Under Rmax 1.2

Handwritten signatures and initials in blue ink.

COMMENT:	PERM. VAR.:	SURFACE	SCALE: --	QTY: --
	DIN 7168 Med.	---	MATERIAL: S45C	
	UNITS: mm		MATERIAL CODE: --	
			MODEL OR DIE NO: --	
	DATE	NAME	TITLE:	
▲	DRAWN 94/11/06	K.Nouri	PISTON ROD	
▲	CHK'D 94/11/06	M.Moghaddam		
▲	APP'VD 94/11/06	M.Husani		
▲	TECHNICAL DEPARTMENT		JACK 206	
▲			DRAWING NO.:	SHEET
▲			R1020000A	1-1
▲	NO.	MODIFICATION	DATE	NAME
▲			ORIGN:	REPLACED FOR: --
▲				REPLACED DATE: 000000