

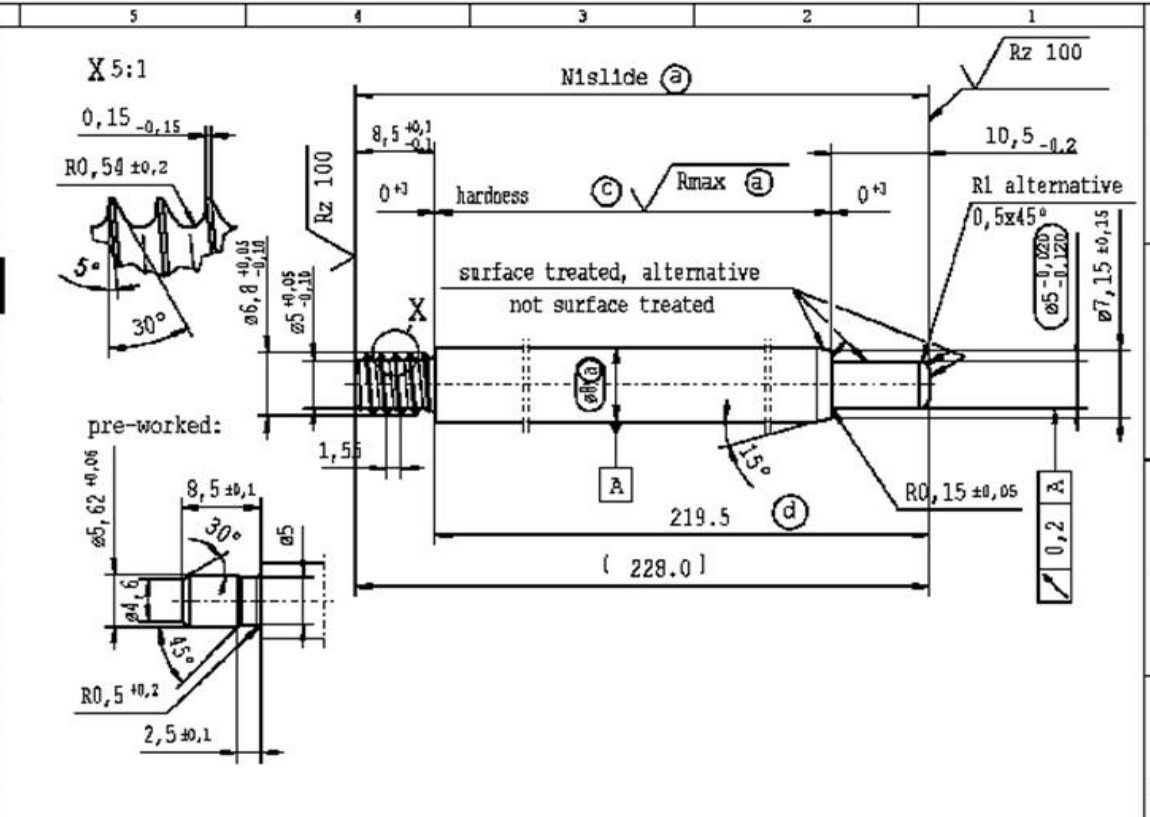
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Intended for internal use only

BN

Revisedatum: 23/7/2018 - 9:52

Ident. Doc.:

supp. No.	material no.				A	E
	surface treatment processing acc. to STAB-Spec.					
	10006248 Tab. IV	table V Nislide light	10006248 Tab. X	1002899 Tab. I Zhangshi		
130			573363	573363	209.0	200.5
131			787746	787746	345.0	336.5
132			277961	277961	316.5	308.0
133			328390	328390	228.0	219.5
134			332214	332214	130.5	122.0
135	436896		436896	436896	289.0	280.5
136	439047		439047	439047	278.5	270.0
137	439764		439764	439764	154.0	145.5
138	440720		440720	440720	341.5	333.0
139	440959		440959	440959	283.5	275.0
140	441198		441198	441198	257.0	248.5
141	441676		441676	441676	214.0	205.5
142	442154		442154	442154	312.0	303.5
143	442393		442393	442393	265.0	256.5
144	118072		118072	118072	153.5	145.0
145	663230		663230	663230	298.5	290.0
146			713181	713181	126.0	117.5
147			751899	751899	308.0	299.5
148			763610	763610	266.0	257.5
149			763849	763849	285.0	276.5
150			988987	988987	324.0	315.5
151			996396	996396	336.0	327.5
152			454823	454823	282.0	273.5
153			459603	459603	305.0	296.5
154			461037	461037	186.0	177.5
155			462949	462949	203.5	195.0
156			464383	464383	224.0	215.5
157			464861	464861	253.0	244.5
158			466295	466295	136.0	127.5
159			466773	466773	265.0	256.5



Production Stabilus

Ⓐ piston rod processing acc. to STAB-Spec. 10006248

Ⓑ RHT 0,4...0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

Ⓒ tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after straightening
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after nisliding

Pay part China acc. separate Supplier drawing

Zhangshi
product family: 2008/0028
approved lengths:
100-600 mm

* only Tab. IV

$\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ \sqrt{Rmax} Ⓐ)

Environmental protection acc. to STAB-Spec. 10005649

sheet 5 of 9

DR: X	EM: X	BS:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted		Material:	all dimensions are in mm		Identification of important characteristics		Date	Size	
ant	approved lengths: 100-600mm				Creation of roosan drawing	2014/0936	1024271B		mat.no. 010731					Drawn by	05.12.2007	Editor
nit	approved lengths: 100-450mm				-	2014/0542	Rife		Mat tolerance acc. to DIN EN 1915	Scale:	2:1	Dimensions without tolerances	200 200 2708-04	Checked	10.03.2017	Miller
Wahl	B/2				-	B-C/I-2	-		Mat tolerance acc. to DIN EN 1915	We reserve all rights to this document, on the justice of patent applications related hereto, and to the duplication, reproduction or other parties and its use. Any use of this document is not permitted without the written consent of STABILUS.		Project No.:		10151065		
Date/Time	24.11.2015 BeIn				11.04.2016 YouUeller	18.07.2016 Hofer	10.03.2017 Hofer		Supplier:	STABILUS		PISTON ROD		Material No.:		
Obj. No.	630576				63494	641467	653770									
Ver.	14				15	16	17									