

The print-out is not subject to the modification service.

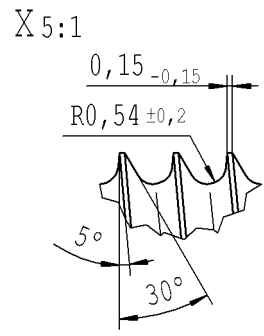
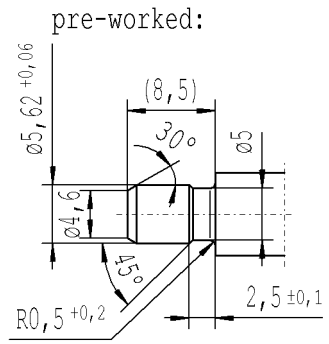
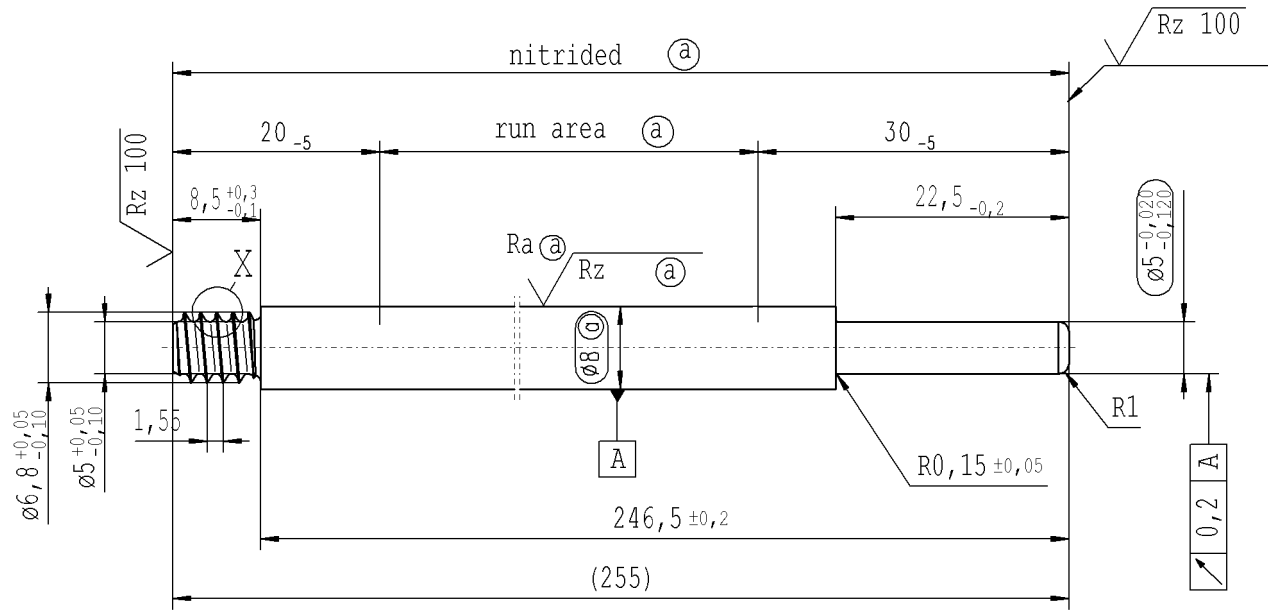
Intended for internal and supplier use

EN

B

Ident. Doc.: L05

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$  )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	19.03.2018 Höfer							
Chg. No.	666841							
Rev.	0							

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 19.03.2018 Schilz A.  
 (date / signature)

Material: 1.1193  
 S45C JISG 4051  
 Edge tolerances acc. to DIN ISO 13715  
 Surface finish DIN EN ISO 1302  
 Replaces: **STABILUS**

All dimensions are in mm  
 Scale: (Original DIN A3) **2:1**  
 Identification of important characteristics  
 Dimensions without tolerances DIN ISO 2768-mK  
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Drawn by	19.03.2018	Name	Höfer
Checked	19.03.2018	Milles	
Document No.:	<b>10154879</b>		
Material No.:	<b>719425</b>		