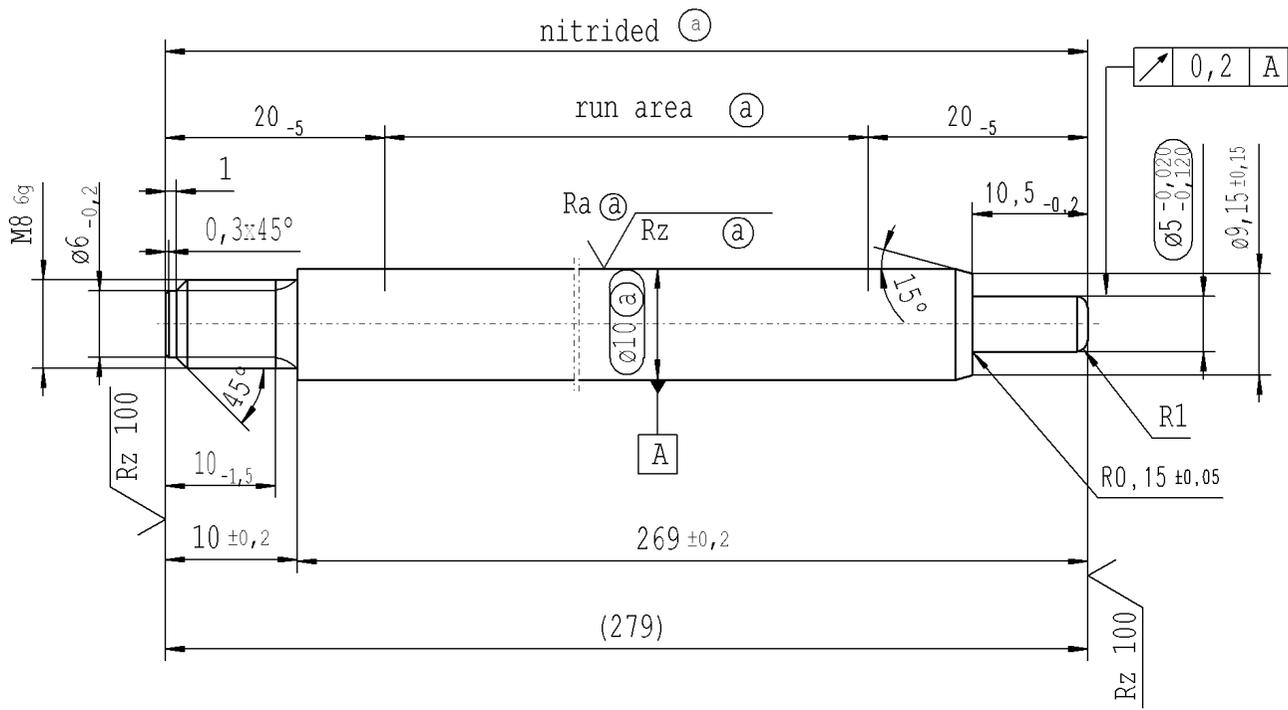


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

**RELEASE**  
 for supplier  
 company Zhang Shi  
 09.06.2015 Schilz A.  
(date / signature)



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ (a)$   $Rz\ (a)$  )  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L20

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE		R1				
old	-		0,5x45°				
Field	-		D-E/2				
Date/Name	18.07.2011 K.Marx		08.06.2015 Hein				
Chg. No.	589501		624062				
Rev.	0		1				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	18.07.2011	K.Marx
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		Material No.:	895778	
		<b>PISTON ROD</b>		