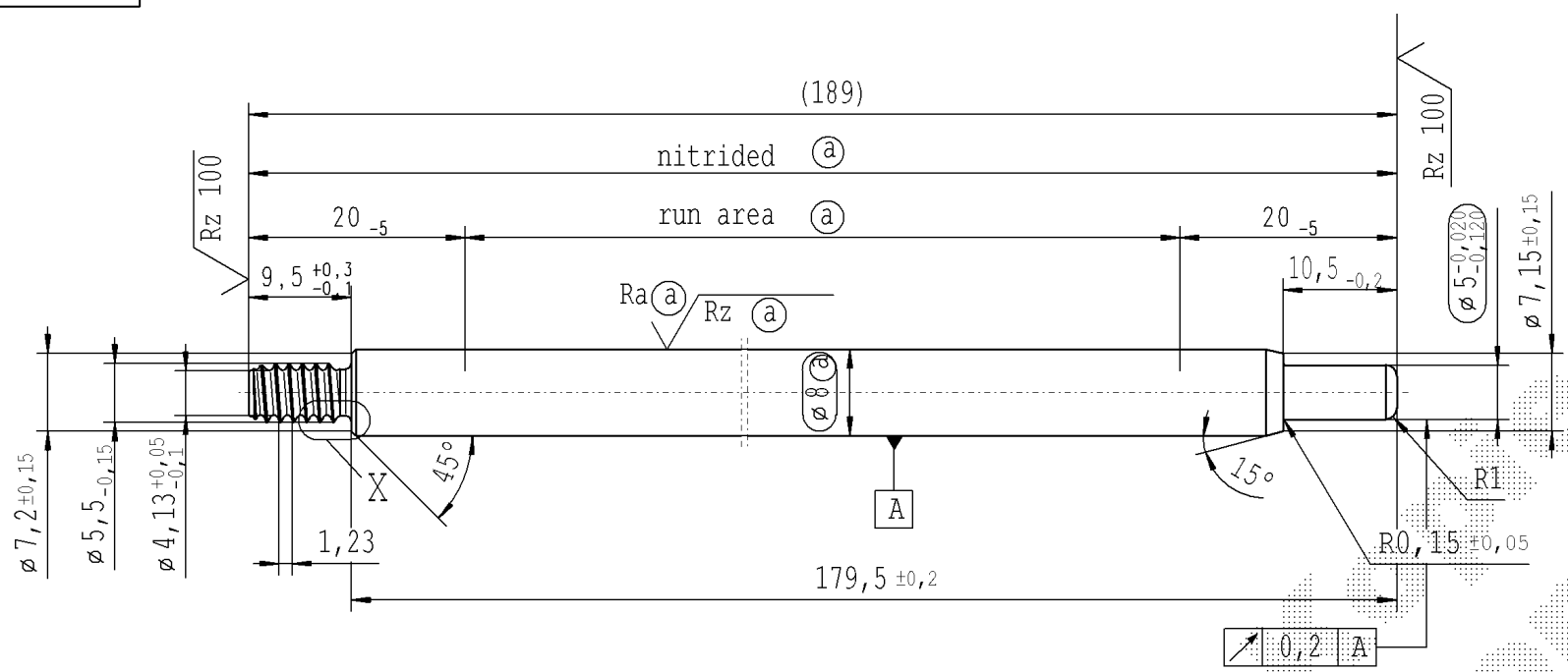


The print-out is not subject to the modification service.

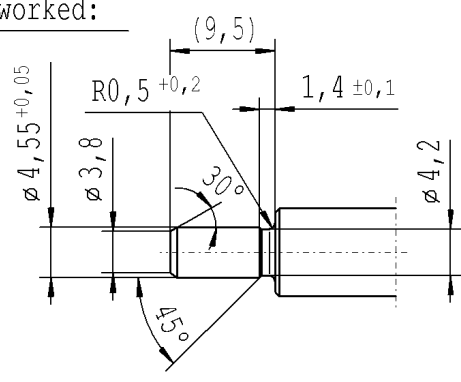
Intended for internal and supplier use

EN

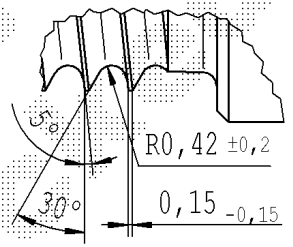
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $\sqrt{Ra\ \text{Ⓐ}}$   $\sqrt{Rz\ \text{Ⓐ}}$  )  $\sqrt{+0,2}$   $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027892

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	15.02.2016 Höfer					
Chg. No.	633603					
Rev.	0					

CAD created document; handwritten changes not permitted

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 15.02.2016 Schilz A.  
(date / signature)

Material: 1.1193  
 S45C JISG 4051  
 Edge tolerances acc. to DIN ISO 13715  
 Surface finish: DIN EN ISO 1302  
 Replaces:

**STABILUS**

All dimensions are in mm  
 Scale: (Original DIN A3) **2:1**  
 Identification of important characteristics  
 Dimensions without tolerances  
 DIN ISO 2768-mK  
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**PISTON ROD**

Drawn by	Date	Name
Checked	15.02.2016	Höfer
Document No.:	10151066	
Material No.:	198157	