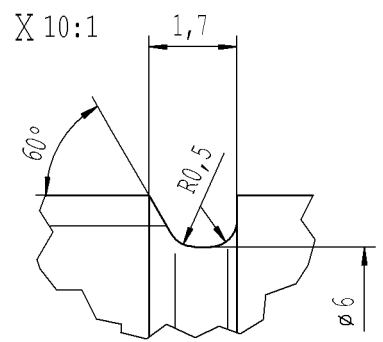
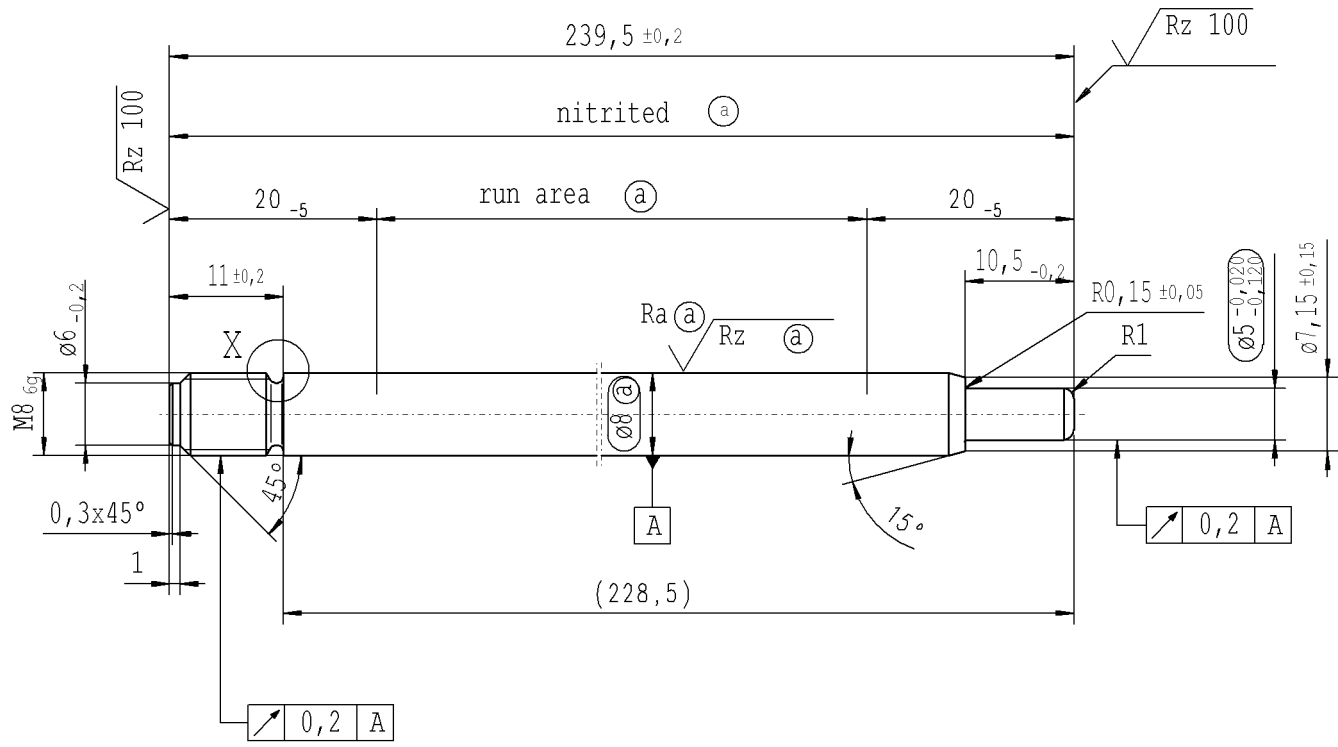


Ident. Doc.: I04  
Intended for internal and supplier use  
The print-out is not subject to the modification service.

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \text{Ⓐ}$   $Rz\ \text{Ⓐ}$ )  $\swarrow +0,2$   $\searrow -0,2$

**RELEASE**  
 for supplier  
 company Zhang Shi  
 21.05.2015 Schilz A.  
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE			10152007		R1			Scale: (Original DIN A3) 2:1	Dimensions without tolerances	09.03.2015	Höfer
old	-			10220633		0,5x45°		Edge tolerances acc. to DIN ISO 13715	(DIN ISO 2768 mK)		20.05.2015	Klinkner
Field	-			A1		D/2		Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.:
Date/Name	09.03.2015 Höfer			10.03.2015 Höfer		20.05.2015 Hein		Replaces:				10152007
Chg. No.	-			622053		624054						Material No.:
Rev.	0			1		2		<b>STABILUS</b>	<b>PISTON ROD</b>			913479