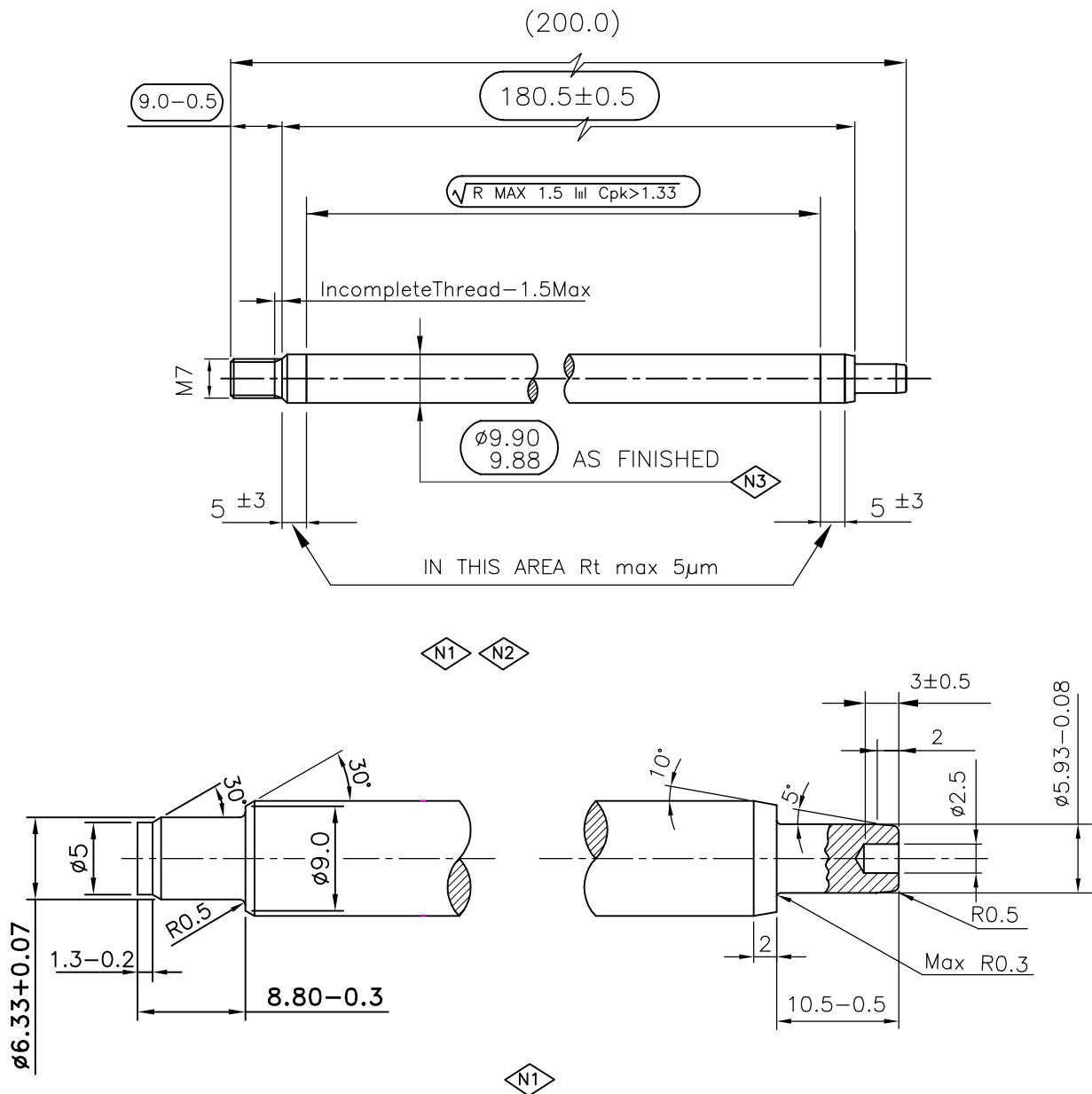




N3	TENIFER COATING WITH COMPOUND LAYER 10 TO 20μ
N2	TOL. IN STRAIGHTNESS TO STS-0007.
N1	ALL DIMNS. ARE IN MM.

NOTES

○	=CONTROLLED MEASUREMENT
()	=MEASUREMENT FOR REF. ONLY
[]	=PRE-MACHINING/RAW MATL. MEASUREMENT (REF.)

01/00	10.05.2018	INITIAL RELEASE	Sd/GV	Sd/MS	Sd/KS
ISS/REV	DATE	SRN / SCN / ALTERATION	DRN	CHD	APPD

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PART
DESC.

PISTON ROD-M7

THIRD ANGLE PROJECTION								SCALE		NTS		No. OFF PER ASSEMBLY		ASSEMBLE WITH			
NOMINAL TOLERANCE				ANGULAR TOL.				MATERIAL		S45C		1		SUB ASSY.PISTON ROD			
OVER 0.5	OVER 6	OVER 30	OVER 120	OVER 315	OVER ---	OVER 10	OVER 50	OVER 120	HEAT TREATMENT	MIN. 430Hv-0.1kg/15sec		DRN.		CKD.		APPD.	DATE
TO 6	TO 30	TO 120	TO 315	TO 1000	TO 10	TO 50	TO 120	---	HARDNESS	--		Sd/GV		Sd/MS		Sd/KS	10.05.2018
±0.1	±0.2	±0.3	±0.5	±0.8	±1*	±30'	±20'	±10'	FINISH			PRODUCT		PART NUMBER			

SUSPA PNEUMATICS (I) LTD., CHENNAI.

16-4 SERIES
TATA - Q501

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