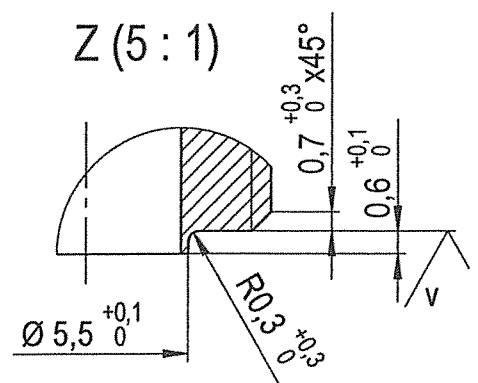
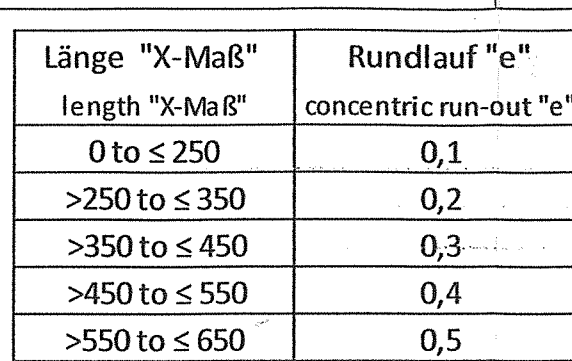




$\sqrt{w}$ ,  $\left(\sqrt{u}, \sqrt{v}, \sqrt{R_{\max} \leq 8}, \sqrt{R_{\max} 1,5 / RMR 0,2 \geq 60\% (09360027)}\right)$

gem./acc. to VA 04 03

 = Kontrollmaß / inspection dimension

( ) = Hilfsmaß / reference dimension

[ ] = Vorbearbeitungsmaß / pre-work dim

|                                                                                       |                   |            |                            |            |                                 |                                                                                |                                                         |
|---------------------------------------------------------------------------------------|-------------------|------------|----------------------------|------------|---------------------------------|--------------------------------------------------------------------------------|---------------------------------------------------------|
| -                                                                                     | 64818             | 31.03.2017 | Ersetzt durch/replaced by: |            |                                 | Material:<br>EN: 1.0501; alternative:<br>AISI 1045<br>Rm ≥600N/mm <sup>2</sup> | SU <sup>®</sup> PA                                      |
| -                                                                                     | 64776             | 21.02.2017 | Ersatz für/replacement for |            |                                 |                                                                                |                                                         |
| -                                                                                     | 64627             | 16.09.2015 | 0515210 / 21.02.2017       |            |                                 |                                                                                |                                                         |
| -                                                                                     | 64621             | 05.08.2015 |                            |            |                                 |                                                                                |                                                         |
| -                                                                                     | 64614             | 20.07.2015 |                            | Date       | Name                            | Bezeichnung/name                                                               | Ausgabe, Datum, Verteilung<br>edition, date, copies for |
| Index                                                                                 | Änderungs Nr./ECN | Date       | Drawn                      | 31.03.2017 | Wu                              | <b>Kolbenstange, geteufelt</b>                                                 |                                                         |
| Änderungen nur in/<br>revisions with CAD - 3D only                                    |                   |            | Check                      | 31.3.17    | 16                              | <b>piston rod, nitrocarburized</b>                                             | 24<br>31.03.17                                          |
| Wenn nicht anders angegeben/unless otherwise specified                                |                   |            | Maßstab/scale              |            | Zeichnungsnummer/drawing number |                                                                                |                                                         |
| Maßangabe in Millimeter/<br>dimensions shown in millimeters                           |                   |            | ISO 128-30                 |            | 2:1                             |                                                                                |                                                         |
| Allgemeintoleranz/general tolerances<br>DIN ISO 2768-m                                |                   |            | Format/paper-size<br>A3    |            | 0515210                         |                                                                                |                                                         |
|  |                   |            |                            |            | Blatt/sheet<br>1/1              |                                                                                |                                                         |