

This drawing is our property, and must not, without our consent be copied, handed to other persons or otherwise misused.

Metrisch/metric
Maßangaben in Millimeter/
dimensions shown in millimeters

Werkstückkanten, wenn nicht anders angegeben/edge of workpiece unless otherwise indicated
DIN ISO 13715, Außenkanten/outside edges $\text{J}^{-0,2}$, Innenkanten/inside edges $\text{J}^{+0,2}$

DIN ISO 1302	geputzt/cleaned	u
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Datum/Date		
17	07	

Datum/Date		
17	07	

Maßstab
scale
1:1

Method(e) E
ISO 128

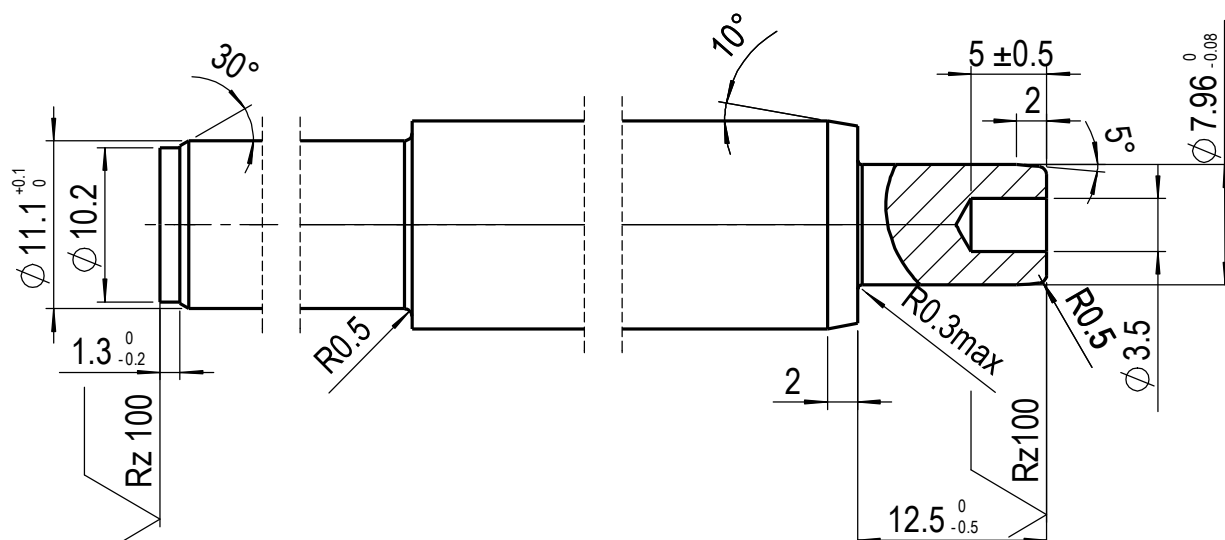
051 8174

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sheet 1/2

[] = Vorbearbeitungsmaß / pre-work dim.

2.活塞杆表面黑色渗氮处理,渗氮层厚度最小12um,硬度HV0.05>=500,要求满足DIN50021SS 144小时无锈蚀。



预加工尺寸(仅供参考)

[illegible]