

The print-out is not subject to the modification service.

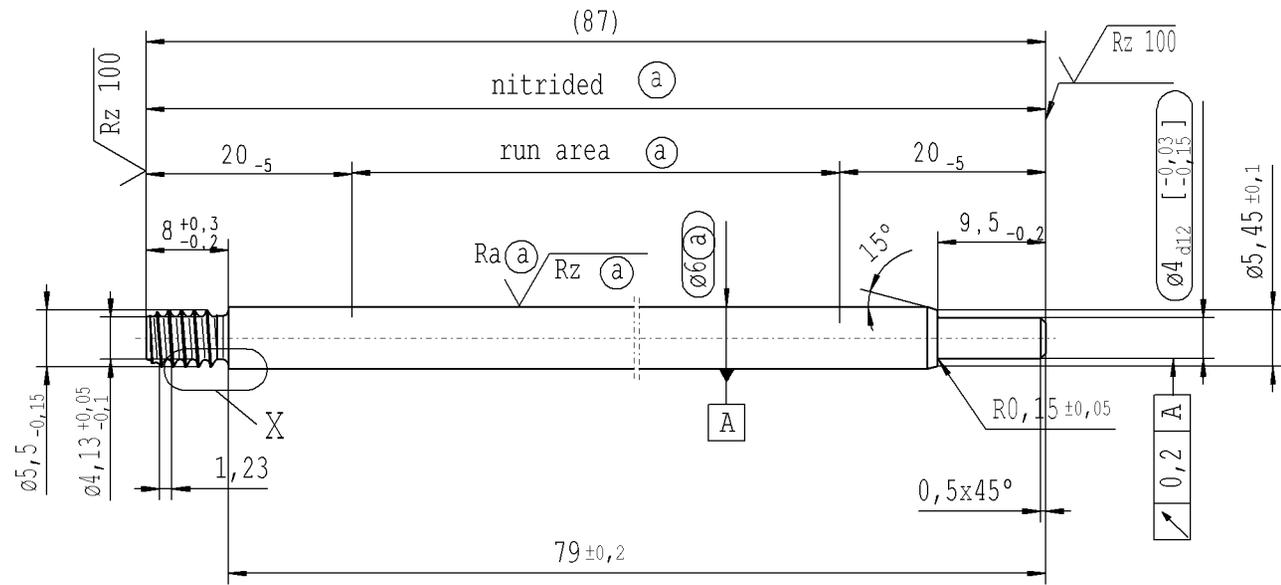
Intended for internal and supplier use

EN

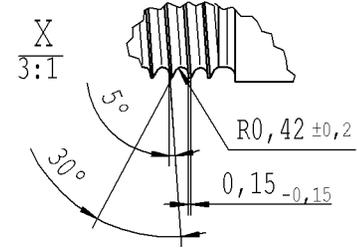
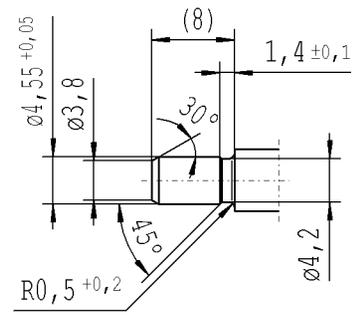
B

Ident. Doc.: L30

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ (a)$ $Rz\ (a)$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	
new	INITIAL RELEASE							Edge tolerances acc. to DIN ISO 13715	
old	-							Surface finish DIN EN ISO 1302	
Field	-							Replaces:	
Date/Name	16.05.2018 Höfer							We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	
Chg. No.	668476								Document No.: 10151336
Rev.	0								Material No.: 809290

RELEASE
 for supplier
 company Zhang Shi
 Dat. 16.05.2018 Schilz A.
 (date / signature)

STABILUS

All dimensions are in mm
 Scale: (Original DIN A3) **2:1**
 Identification of important characteristics
 Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	Date	Name
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		Milles