

The print-out is not subject to the modification service.

Intended for internal and supplier use

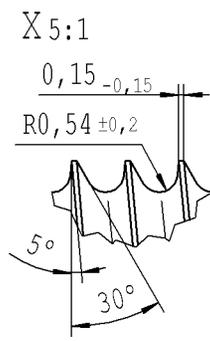
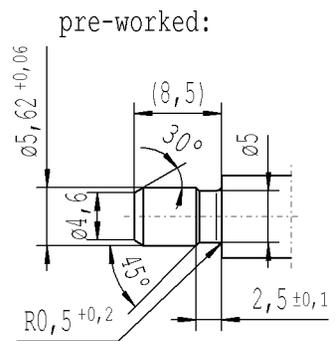
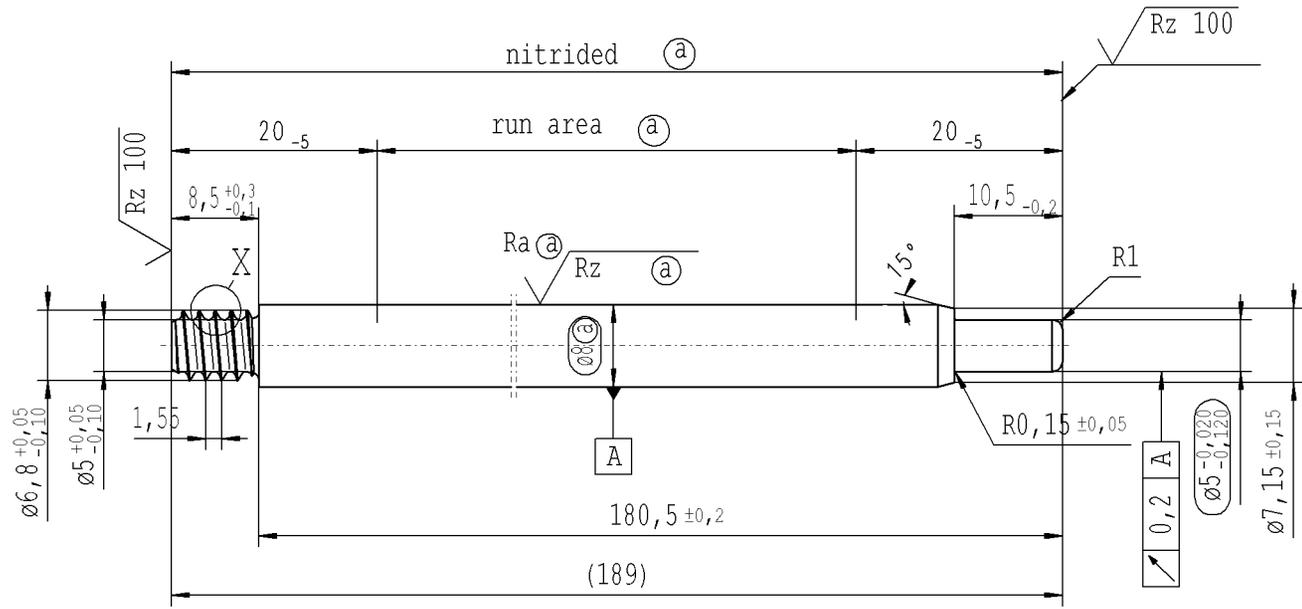
EN

B

A

Ident. Doc.: L17

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$ )  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	01.06.2018 Höfer						
Chg. No.	668936						
Rev.	0						

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 04.06.2018 Schilz A.  
(date / signature)

Material: 1.1193  
 S45C JISG 4051  
 Edge tolerances acc. to DIN ISO 13715  
 Surface finish DIN EN ISO 1302  
 Replaces: **STABILUS**

All dimensions are in mm  
 Scale: (Original DIN A3) **2:1**  
 Identification of important characteristics  
 Dimensions without tolerances DIN ISO 2768-mK  
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Drawn by	Date	Name
01.06.2018	Höfer	
Checked	Date	Name
04.06.2018	Milles	
Document No.:	10243257	
Material No.:	954602	