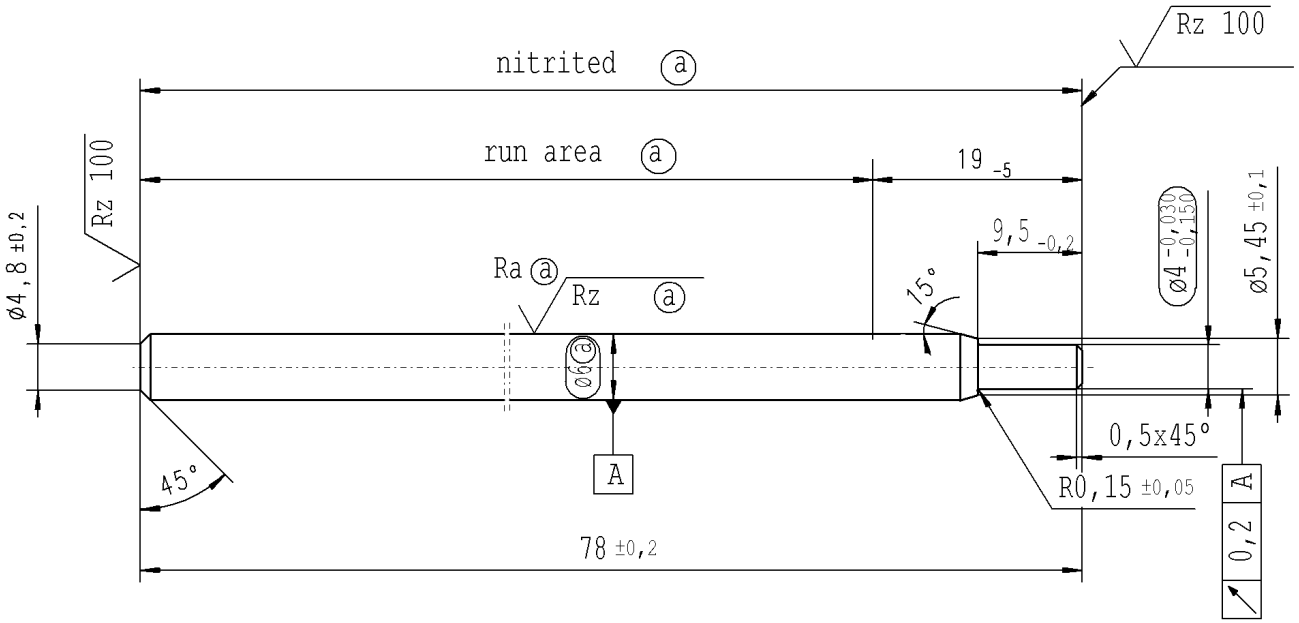
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi

Rz 25 (Rz 100 Ra ⓐ Rz ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE		run area		tolerances changed		
old	-		hardness		-		
Field	-		E/4,5		E/2-6		
Date/Name	28.04.2008 Hein		28.07.2010 Geisbüsch		14.03.2014 Hein		
Chg. No.	-		581797		611579		
Rev.	0		1		2		

Ident. Doc.: L01

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
Identification of important characteristics
Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	28.04.2008	Hein
Checked	17.03.2014	Klinkner

Document No.: 10154979

Material No.: 006127

PISTON ROD