

supp. No.	material no.			A	B	E	F
	surface treatment processing acc. STAB-Spec.			overall length	stud length end-fitting side	length without end-fitting stud	version
	10006248 Tab.IV	10006248 Tab. X	10028959 Tab.I China pay part				
1	006926		006926	237.0	10	227.0	1
2		702911	702911	243.0	10	233.0	1
3		704345	704345	276.0	10	266.0	1
4	913479	913479	913479	239.5	11	228.5	1
5	988771	988771	988771	267.0	9	258.0	1
6	853024	853024	853024	264.0	10	254.0	1
7	112126	112126	112126	276.0	9	267.0	1
8	115233	115233	115233	279.0	9	270.0	1
9	214896	214896	214896	285.0	9	276.0	1
10	218959	218959	218959	252.0	10	242.0	1
11	219915	219915	219915	270.0	10	260.0	1

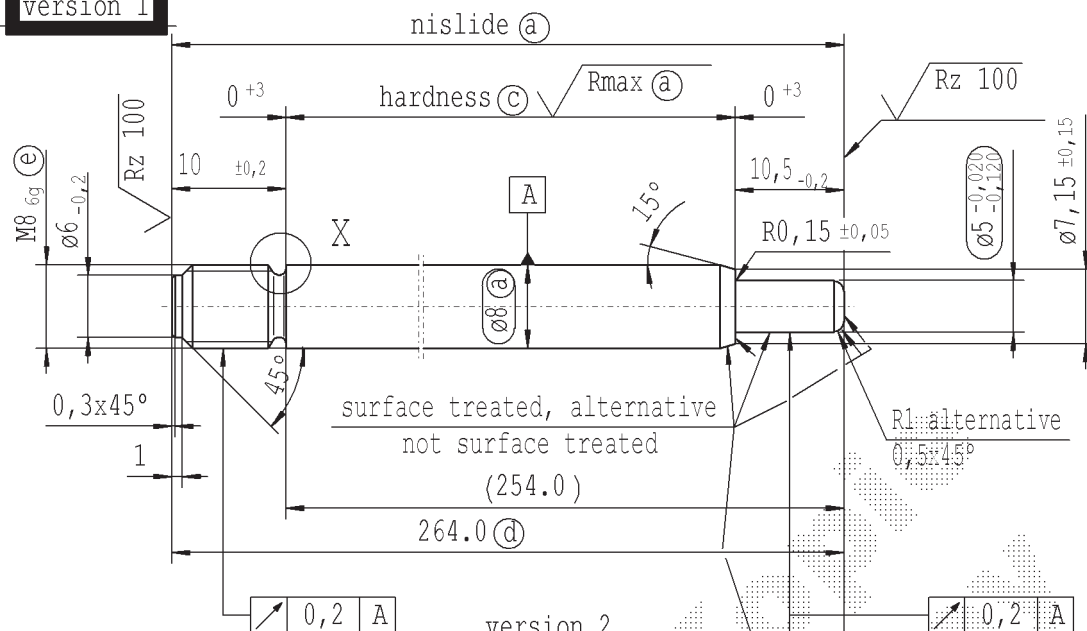
Production Stabilus

- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)
- (d) tolerances: $\pm 0,2$ after turning
 $\pm 0,1$
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding
- (e) threaded stud pre-turned dimension $\varnothing 7,14_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

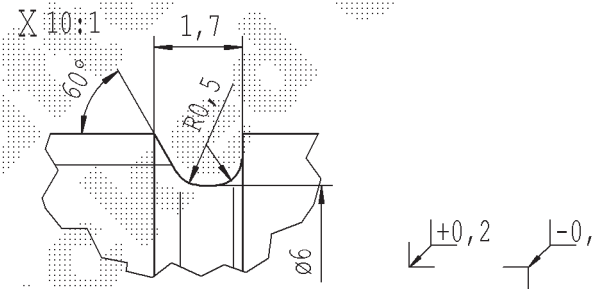
for pay part China
product family:
2008/0034
approved
lengths:
100-600 mm

Pay part China
acc separate
Supplier-
drawing

version 1



version 2



Rz 25 (Rz 100 Rmax (a))

sheet 1
of 1

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted		
new	text: product family ...	R1 alternative 0,5x45°	column Tab.X	column B	approved lengths: 100-600mm				
old	- dimension B+dimension C	0,5x45°	-	-	approved lengths: 100-400mm				
Field	C/D5/6 A-F7/8	E/1	A-E/7-8	A-E/6	B/6				
Date/Name	15.04.2008 Hein	30.04.2009 Hein	30.07.2010 Höfer	10.03.2015 Höfer	24.11.2015 Hein				
Chg. No.	564472	572540	581955	622053	630576				
Rev.	1	2	3	4	5				

Material:	All dimensions are in mm	Identification of important characteristics	Date	Name
mat.no.: 010731	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Drawn by 17.01.2008 Höfer	
Edge tolerances acc. to DIN ISO 13715	Surface finish DIN EN ISO 1302	Replaces:	Checked 25.11.2015 Klinkner	
STABILUS			Document No.: 10152007	
PISTON ROD			Material No.:	