

The print-out is not subject to the modification service.

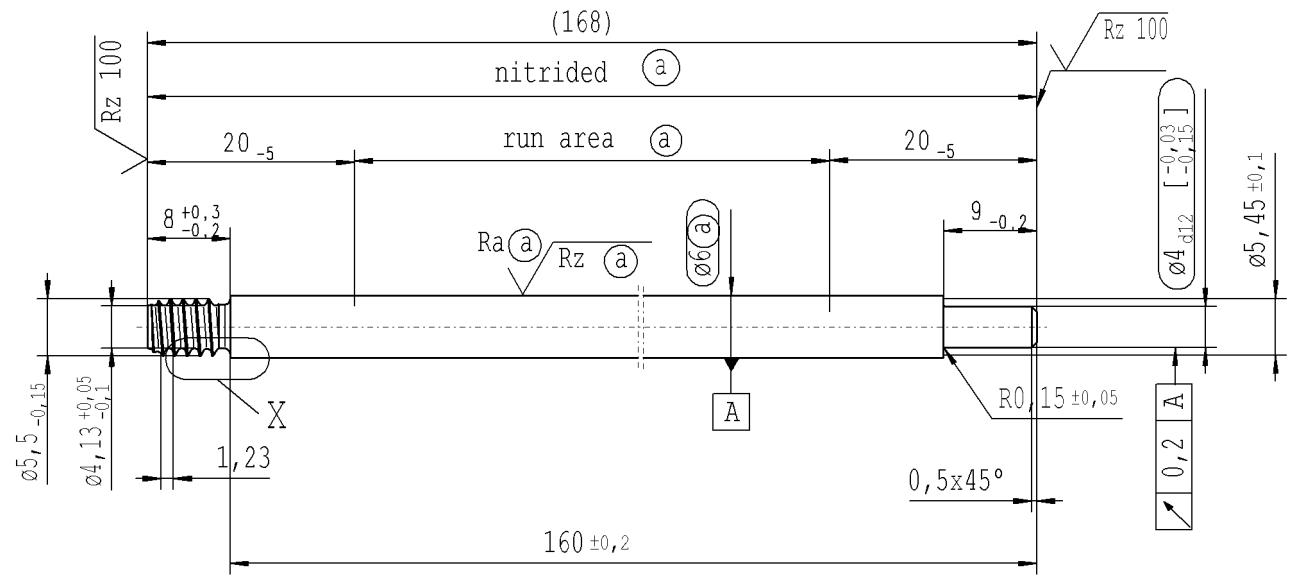
Intended for internal and supplier use

EN

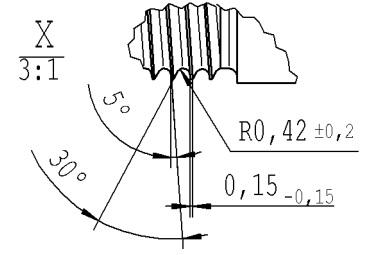
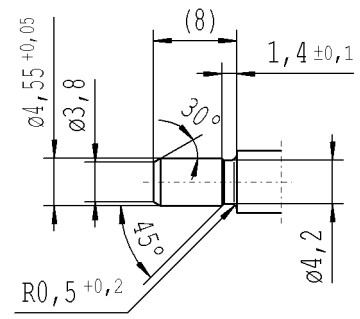
B

Ident. Doc.: L09

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$  )  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Drawn by 05.09.2017 Höfer	Date 05.09.2017	Name Höfer
new	INITIAL RELEASE							Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked 05.09.2017 Milles		
old	-							Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Field	-							Replaces:	Document No.: 10177465				
Date/Name	05.09..2017 Höfer								Material No.: 978737				
Chg. No.	661262								PISTON ROD				
Rev.	0								STABILUS				

**RELEASE**  
 for supplier  
 company ZhangShi  
 Dat. 05.09.2017 Schilz A.  
 (date / signature)