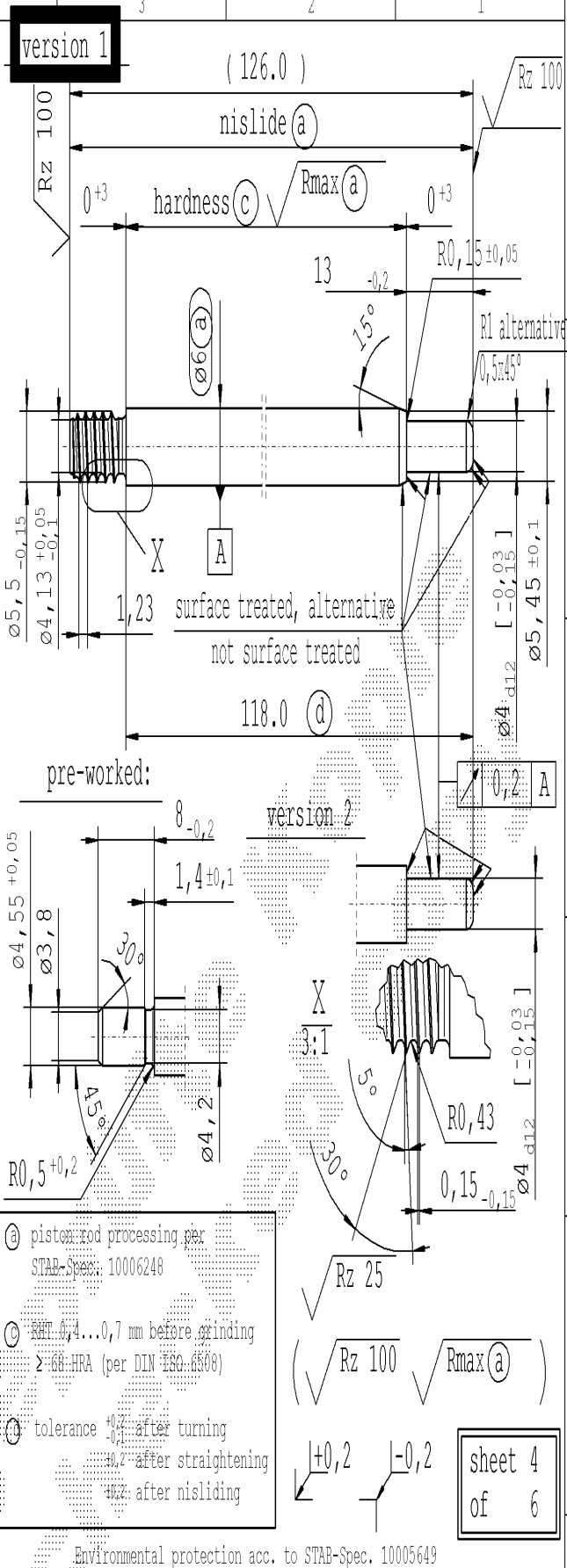


CONFIDENTIAL! Intended for internal use only
 Ident. Doc.: Brestalidatnum. 21/2/2018 - 13119

supp No.	material no.					A	B	C	D	version
	surface treatment processing acc. STAB-Spec. 10006248					overall length	stud length piston side	length without end-fitting stud		
	table IV nislide black	table V Nislide light	table VIII nislide black polished	only 5T05/5TMX table X Nislide 'G'	without surface					
105	1647SI			1647SI	852753	261.0	9.5	253.0	1	
107	3096TF	006280		3096TF	452429	118.0	9.5	110.0	1	
108	7032TC			7032TC	681423	93.0	9.5	85.0	1	
109	7848TS	7254YA		7848TS		102.0	9.5	94.0	1	
110			8419TY			375.0	9.5	367.0	1	
111	9815TI			9815TI		75.0	9.5	67.0	1	
113	1207UZ			1207UZ	434026	209.0	9.5	201.0	1	
114	4492UM			4492UM		195.0	9.5	187.0	1	
115	5448UE			5448UE		162.0	9.5	154.0	1	
117	405139		5899UW	405139		228.0	9.5	220.0	1	
120	0874VO			0874VO		60.0	9.5	52.0	1	
121			3052WK			79.0	9.5	71.0	1	
122		8187VF				131.5	13	123.5	1	
123	7474VN			7474VN	437850	96.0	9.5	88.0	1	
124		0262WO				132.0	13	124.0	1	
125	9426VR			9426VR	438806	105.0	9.5	97.0	1	
126	9491VA			9491VA	829809	243.0	9.5	235.0	1	
127	3989WC			3989WC		66.0	9.5	58.0	1	
128	5254WY			5254WY	260989	237.0	9.5	229.0	1	
130	9806WY			9806WY		267.0	9.5	259.0	1	
132	2759ZD			2759ZD	823834	198.0	9.5	190.0	1	
133	5755XH					126.0	13	118.0	1	
134	7497XF			7497XF	435460	103.0	8	95.0	1	
135		9627XR				240.0	13	232.0	1	
137	4072YJ			4072YJ	954329	297.0	9.5	289.0	1	
138	4882YB			4882YB	107554	179.0	9.5	171.0	1	
139	8306YF			8306YF		71.0	9.5	63.0	1	
140	0501ZW			0501ZW		164.0	9.5	156.0	1	
141	6356ZO			6356ZO	265052	296.0	9.5	288.0	1	
142	6927ZM			6927ZM	452907	230.0	9.5	222.0	1	



(a) piston rod processing per STAB-Spec. 10006248
 (b) RHT 0,4...0,7 mm before grinding
 >=68-HRA (per DIN ISO 6508)
 (c) tolerance H7/g6 after turning
 H7/g6 after straightening
 H7/g6 after nisliding

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted				
new	surface treated ...						Tab. IV	Tab. IV + X / only 5T05/5TMX	RO: X		
old	-	0,5x45°			chromed		Tab. X	Tab. IV	-		
Field	D-B/1-3	E-F/1			6-8/A-F		600374 Pos.170	Tab.			
Date/Name	09.06.2006 Schönberger	05.02.2009 Hein			04.03.2011 Höfer		10.02.2012 Höfer	30.10.2012 Kron	31.10.2016 Höfer		
Chg. No.	550635	571064			587405		595043	600302	645867		
Rev.	4	5			6		7	8	9		

Material: mat.No.: 010707

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN 9280-ISO 1302

Scale: 2:1

Identification of important characteristics

Dimensions without tolerances

DIN ISO 2768-mK

We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

Document No.: 10016564

Material No.:

STABILUS PISTON ROD