

The print-out is not subject to the modification service.

Intended for internal and supplier use

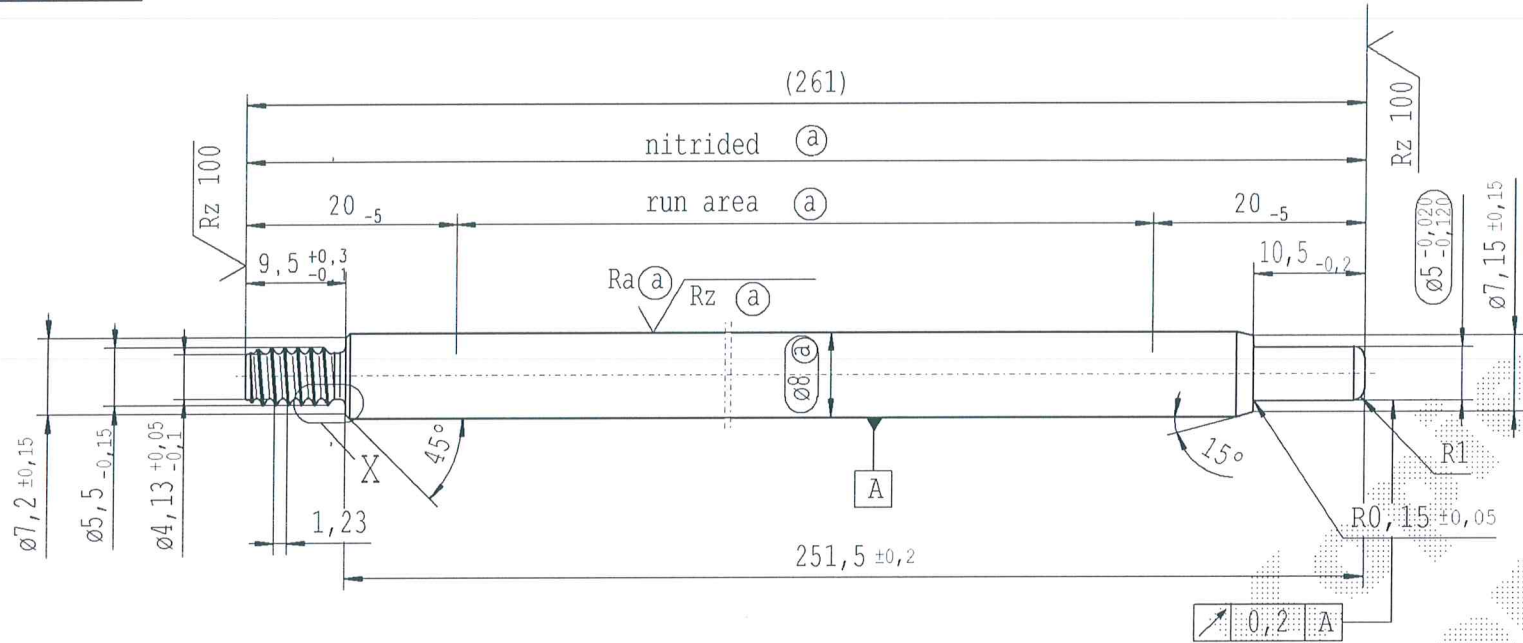
EN

B

A

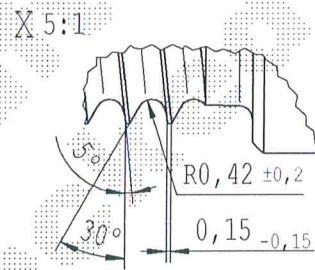
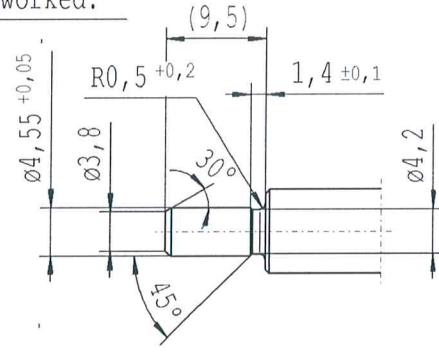
Ident. Doc.: L60

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
12.06.2015 Schilz A.
(date / signature)

pre-worked:



$\sqrt{Rz\ 25}$
 $(\sqrt{Rz\ 100})$
 $Ra\ \textcircled{a}$
 $Rz\ \textcircled{a}$
 $\sqrt{+0,2}$
 $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE		R1					Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	23.05.2011 K.Marx
old	-		0,5x45°					Surface finish: DIN EN ISO 1302			Checked	11.06.2015 Klinkner
Field	-		D-E/1-2					Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
Date/Name	23.05.2011 K.Marx		11.06.2015 Hein						Document No.:			10151066
Chg. No.	588891		624058						Material No.:			468685
Rev.	0		1					STABILUS	PISTON ROD			