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This drawing is our property, and must not, without our consent be copied, handed to other persons or otherwise misused.

Metrische
Maßangaben in Millimeter/
Dimensions shown in millimeters

Werkstücke, wenn nicht anders angegeben, sind aus Stahl.
DM ISO 1312, Außenkanten/Outside edges

12.2	✓	✓	✓	✓	✓
12.1	✓	✓	✓	✓	✓
12.0	✓	✓	✓	✓	✓
11.9	✓	✓	✓	✓	✓
11.8	✓	✓	✓	✓	✓
11.7	✓	✓	✓	✓	✓
11.6	✓	✓	✓	✓	✓
11.5	✓	✓	✓	✓	✓
11.4	✓	✓	✓	✓	✓
11.3	✓	✓	✓	✓	✓
11.2	✓	✓	✓	✓	✓
11.1	✓	✓	✓	✓	✓
11.0	✓	✓	✓	✓	✓
10.9	✓	✓	✓	✓	✓
10.8	✓	✓	✓	✓	✓
10.7	✓	✓	✓	✓	✓
10.6	✓	✓	✓	✓	✓
10.5	✓	✓	✓	✓	✓
10.4	✓	✓	✓	✓	✓
10.3	✓	✓	✓	✓	✓
10.2	✓	✓	✓	✓	✓
10.1	✓	✓	✓	✓	✓
10.0	✓	✓	✓	✓	✓
9.9	✓	✓	✓	✓	✓
9.8	✓	✓	✓	✓	✓
9.7	✓	✓	✓	✓	✓
9.6	✓	✓	✓	✓	✓
9.5	✓	✓	✓	✓	✓
9.4	✓	✓	✓	✓	✓
9.3	✓	✓	✓	✓	✓
9.2	✓	✓	✓	✓	✓
9.1	✓	✓	✓	✓	✓
9.0	✓	✓	✓	✓	✓
8.9	✓	✓	✓	✓	✓
8.8	✓	✓	✓	✓	✓
8.7	✓	✓	✓	✓	✓
8.6	✓	✓	✓	✓	✓
8.5	✓	✓	✓	✓	✓
8.4	✓	✓	✓	✓	✓
8.3	✓	✓	✓	✓	✓
8.2	✓	✓	✓	✓	✓
8.1	✓	✓	✓	✓	✓
8.0	✓	✓	✓	✓	✓
7.9	✓	✓	✓	✓	✓
7.8	✓	✓	✓	✓	✓
7.7	✓	✓	✓	✓	✓
7.6	✓	✓	✓	✓	✓
7.5	✓	✓	✓	✓	✓
7.4	✓	✓	✓	✓	✓
7.3	✓	✓	✓	✓	✓
7.2	✓	✓	✓	✓	✓
7.1	✓	✓	✓	✓	✓
7.0	✓	✓	✓	✓	✓
6.9	✓	✓	✓	✓	✓
6.8	✓	✓	✓	✓	✓
6.7	✓	✓	✓	✓	✓
6.6	✓	✓	✓	✓	✓
6.5	✓	✓	✓	✓	✓
6.4	✓	✓	✓	✓	✓
6.3	✓	✓	✓	✓	✓
6.2	✓	✓	✓	✓	✓
6.1	✓	✓	✓	✓	✓
6.0	✓	✓	✓	✓	✓
5.9	✓	✓	✓	✓	✓
5.8	✓	✓	✓	✓	✓
5.7	✓	✓	✓	✓	✓
5.6	✓	✓	✓	✓	✓
5.5	✓	✓	✓	✓	✓
5.4	✓	✓	✓	✓	✓
5.3	✓	✓	✓	✓	✓
5.2	✓	✓	✓	✓	✓
5.1	✓	✓	✓	✓	✓
5.0	✓	✓	✓	✓	✓
4.9	✓	✓	✓	✓	✓
4.8	✓	✓	✓	✓	✓
4.7	✓	✓	✓	✓	✓
4.6	✓	✓	✓	✓	✓
4.5	✓	✓	✓	✓	✓
4.4	✓	✓	✓	✓	✓
4.3	✓	✓	✓	✓	✓
4.2	✓	✓	✓	✓	✓
4.1	✓	✓	✓	✓	✓
4.0	✓	✓	✓	✓	✓
3.9	✓	✓	✓	✓	✓
3.8	✓	✓	✓	✓	✓
3.7	✓	✓	✓	✓	✓
3.6	✓	✓	✓	✓	✓
3.5	✓	✓	✓	✓	✓
3.4	✓	✓	✓	✓	✓
3.3	✓	✓	✓	✓	✓
3.2	✓	✓	✓	✓	✓
3.1	✓	✓	✓	✓	✓
3.0	✓	✓	✓	✓	✓
2.9	✓	✓	✓	✓	✓
2.8	✓	✓	✓	✓	✓
2.7	✓	✓	✓	✓	✓
2.6	✓	✓	✓	✓	✓
2.5	✓	✓	✓	✓	✓
2.4	✓	✓	✓	✓	✓
2.3	✓	✓	✓	✓	✓
2.2	✓	✓	✓	✓	✓
2.1	✓	✓	✓	✓	✓
2.0	✓	✓	✓	✓	✓
1.9	✓	✓	✓	✓	✓
1.8	✓	✓	✓	✓	✓
1.7	✓	✓	✓	✓	✓
1.6	✓	✓	✓	✓	✓
1.5	✓	✓	✓	✓	✓
1.4	✓	✓	✓	✓	✓
1.3	✓	✓	✓	✓	✓
1.2	✓	✓	✓	✓	✓
1.1	✓	✓	✓	✓	✓
1.0	✓	✓	✓	✓	✓
0.9	✓	✓	✓	✓	✓
0.8	✓	✓	✓	✓	✓
0.7	✓	✓	✓	✓	✓
0.6	✓	✓	✓	✓	✓
0.5	✓	✓	✓	✓	✓
0.4	✓	✓	✓	✓	✓
0.3	✓	✓	✓	✓	✓
0.2	✓	✓	✓	✓	✓
0.1	✓	✓	✓	✓	✓
0.0	✓	✓	✓	✓	✓

DN ISO
1302

零件号
K82295

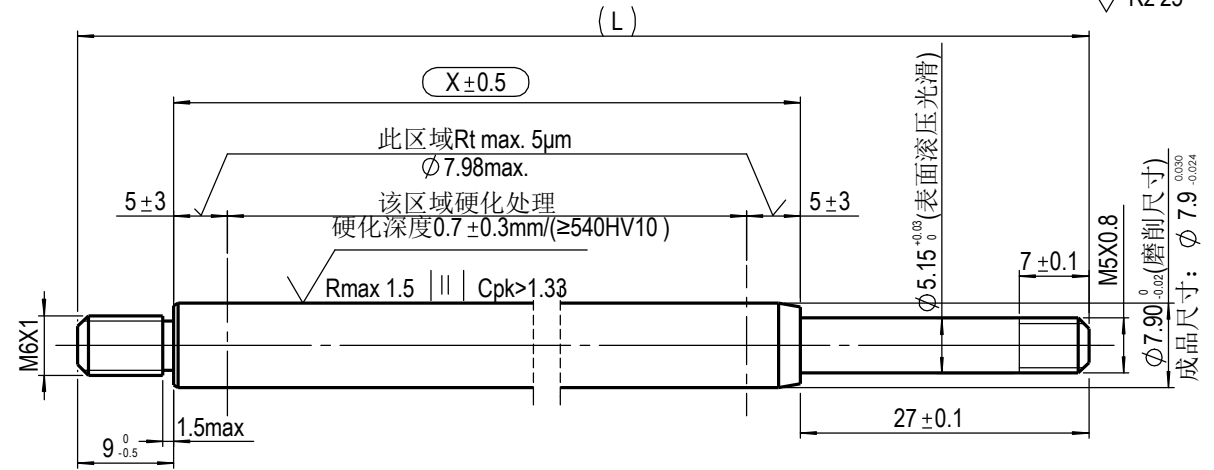
(L)
152.5

(X)
116.5

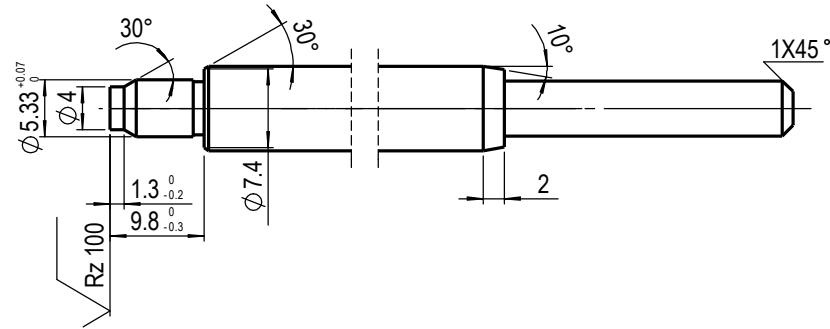
零件号

(L)

(X)



预加工尺寸(仅供参考)



技术要求:

- 校直后X尺寸区域直线度小于X*0.002
- 活塞杆表面黑色渗氮处理, 渗氮层厚度最小12um, 硬度HV0.05>=500, 要求满足DIN50021SS 144小时无锈蚀。

Kennz.: VA 04 03

○ = Kontrollmaß / reference dimension
() = Hilfsmaß / auxiliary dimension
[] = Vorbearbeitungsmaß / pre-work dim.

SUSPA

Ersetzt durch/ replaced by			Ausgabe, Datum, Verteiler/ edition, date, copies for		
Ersetzt für/ replacement for					
Werkstoff / material			C35R (DIN EN 10277-5)		
Datum/date	Name	Bezeichnung/name			
29.01.13	ZT	Piston Rod (D8/M6/M5)			
Maßstab/ scale	Method(e) E ISO 128	Blattnummer/sheet number	Teilenummer / part number	Index	Änderung nur mit CAD/ modification only with CAD
1:1		051 8153		00	