

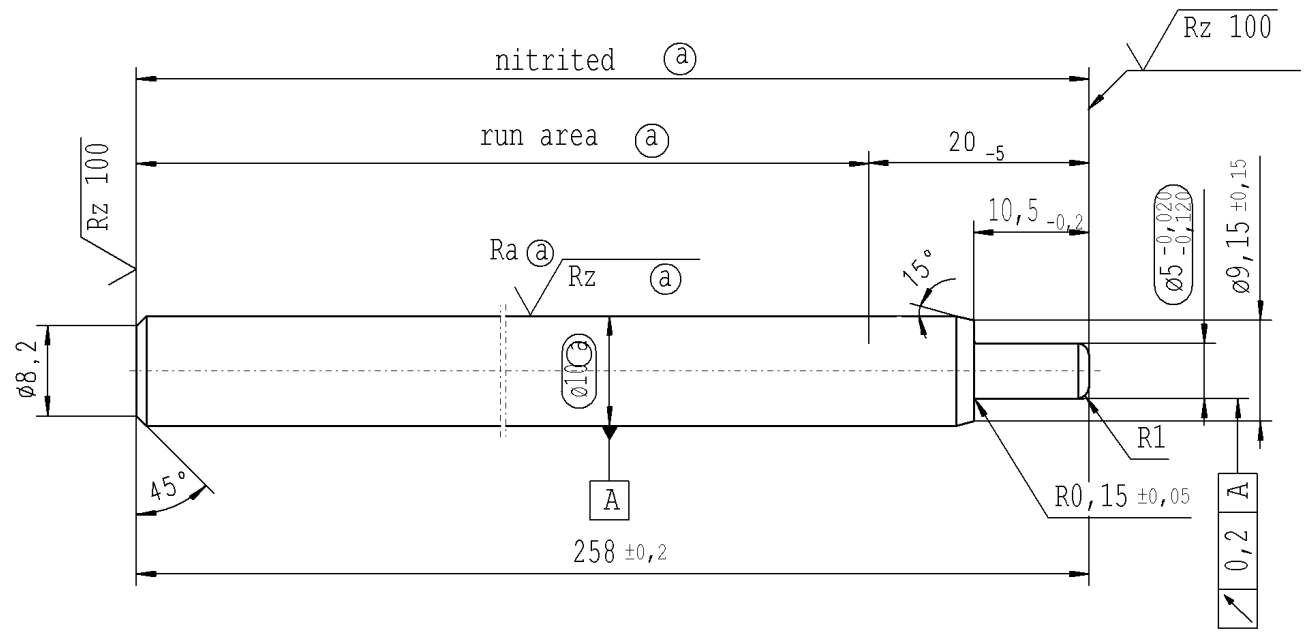
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L13

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $\sqrt{Rz\ \textcircled{A}}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

| | | | | | | |
|-----------|------------------|-----|-----|-----|-----|-----|
| DE: X | EN: X | ES: | IT: | PR: | FR: | RO: |
| new | INITIAL RELEASE | | | | | |
| old | - | | | | | |
| Field | - | | | | | |
| Date/Name | 26.01.2016 Höfer | | | | | |
| Chg. No. | 633018 | | | | | |
| Rev. | 0 | | | | | |

CAD created document; handwritten changes not permitted

RELEASE
for supplier

company Zhang Shi

Dat. 26.01.2016 Schilz A.
(date / signature)

| | |
|---------------------------------------|--------------------------|
| Material: | 1.1193 S45C JISG 4051 |
| Edge tolerances acc. to DIN ISO 13715 | |
| Surface finish | DIN ISO 1302 |
| Replaces: | |
| STABILUS | |

| | |
|--|---|
| All dimensions are in mm | Identification of important characteristics |
| Scale: (Original DIN A3) 2:1 | Dimensions without tolerances DIN ISO 2768 mK |
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| PISTON ROD | |

| | | |
|---------------|-----------------|--------|
| Drawn by | 26.01.2016 | Höfer |
| Checked | 26.01.2016 | Milles |
| Document No.: | 10151837 | |
| Material No.: | 381947 | |