

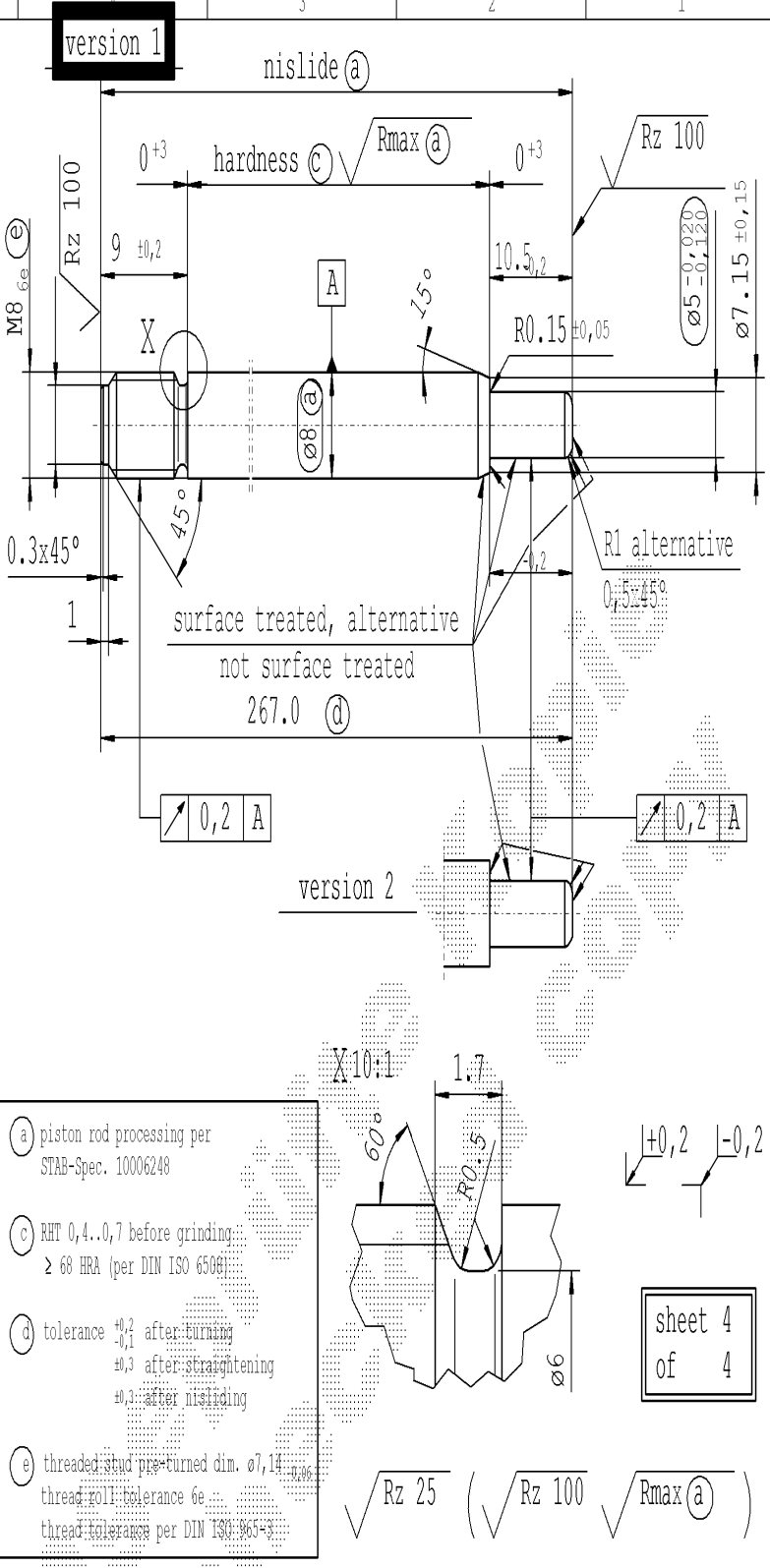
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN 53.11.11.0004.007.007.001.20/11/2017 - 21.20

Ident. Doc.: SN 53.11.11.0004.007.007.001.20/11/2017 - 21.20

supp No.	material no.				A	B	C	D
	table IV Nislide black	table X Nislide "G"	table VIII Nislide black polished	table XVI Nislide black				
	for STUS / STMX table IV acc. STAB-Spec. 10210309							
	acc. to STAB-Spec. 10006248	KOST without surface treatment		overall length	stud length end-fitting side	stud length piston side	version	
99	286110	286110			300.0	9	22.5	2
100			304991		276.0	9	10.5	1
101	455322	455322			327.0	10	22.5	2
102	052128	052128			273.0	9	22.5	2
103	827445	827445			210.0	9	10.5	1
104	321722	321722			387.0	9	22.5	2
105	693606	693606			252.0	10	10.5	1
106	807848	807848			381.0	9	22.5	2
107	987337	987337	ZHANGSHI ROD		252.0	9	10.5	1
108	122158	122158			243.0	9	10.5	1
109	245245	245245			264.0	10	10.5	1
110	848242	848242			279.0	9	10.5	1
111	284681		284681		324.0	10	22.5	2
112	481617	481617			255.0	10	10.5	1
113	630514	630514			231.0	10	10.5	1
114	265801	265801			270.0	10	10.5	1
115	690982	690982			276.0	9	22.5	2



- (a) piston rod processing per STAB-Spec. 10006248
- (c) RHT 0,4..0,7 before grinding; ≥ 68 HRA (per DIN ISO 6506)
- (d) tolerance $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\begin{matrix} +0,3 \\ -0,2 \end{matrix}$ after straightening
 $\begin{matrix} +0,3 \\ -0,2 \end{matrix}$ after nisliding
- (e) threaded stud pre-turned dim. $\phi 7,14$
thread roll tolerance 6e
thread tolerance per DIN ISO 965-3

sheet 4 of 4

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	
CAD created document handwritten changes not permitted							Material:
new	Supplier / KOST w/o surface	Tab.XVI	Creation of romanian drawing		9		mat. no.: 010731
old	internal /	-	-		10		Edge tolerance acc. to DIN ISO 13715
Field	-	-	-		Pos.66 B		Surface finish: DIN EN ISO 1302
Date/Name	16.05.2014 Donat	16.11.2015 Höfer	17.03.2016 YaMueller	29.04.2016 Höfer			Regiões: SN 53.11-08/97
Chg. No.	613491	630705	635493	637297			
Rev.	23	24	25	26			
				STABILUS		PISTON ROD	
							Date
							Name
							Drawn by
							Checked
							Date
							Name
							Document No.:
							10003803
							Material No.: