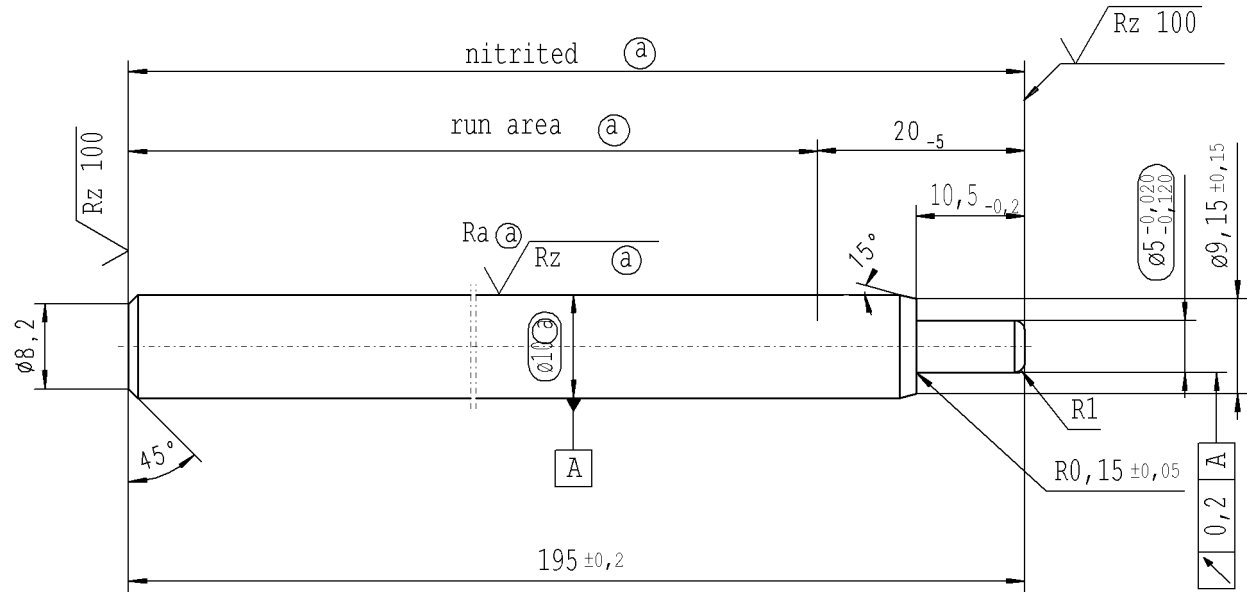


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L17

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ Ra \sqrt{Rz}) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

| | | | | | | | | |
|-----------|------------------|-----|-----|-----|-----|-----|---|--|
| DE: X | EN: X | ES: | IT: | PR: | FR: | RO: | CAD created document; handwritten changes not permitted | |
| new | INITIAL RELEASE | | | | | | | |
| old | - | | | | | | | |
| Field | - | | | | | | | |
| Date/Name | 11.09.2018 Höfer | | | | | | | |
| Chg. No. | 671637 | | | | | | | |
| Rev. | 0 | | | | | | | |

RELEASE
for supplier

company Zhang Shi

Dat. 11.09.2018 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768 mK

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PISTON ROD

| | | |
|---------------|-----------------|--------|
| Drawn by | Date | Name |
| 11.09.2018 | 11.09.2018 | Höfer |
| Checked | | Milles |
| Document No.: | 10151837 | |
| Material No.: | 875972 | |