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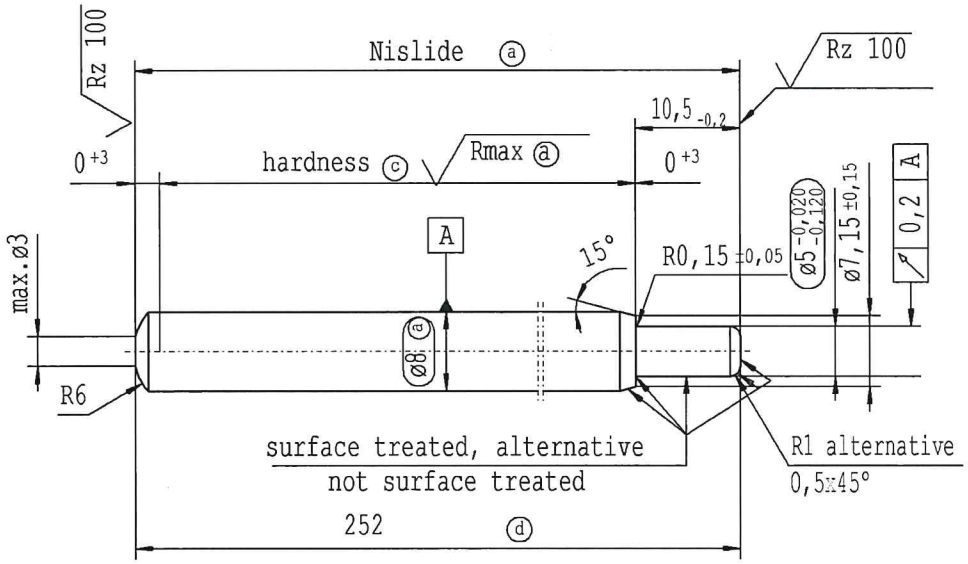
Intended for internal use only

EN

supp. No.	material no. Surface treatment STAB-Spec.: 10006248 Nislide Tab X	10028959 Nislide Tab.I	A overall length
1		201986	138
2		897482	252
3		898438	129



Pay part China acc. separate Supplier drawing

for ZhangShi
product family: 2018/xxxx
approved lengths: 50-600 mm

ⓐ piston rod processing acc. to STAB-Spec. 10006248

ⓒ RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

ⓓ tolerances: $^{+0,2}_{-0,1}$ after turning
±0,3 after straightening
±0,3 after nisliding

+0,2 -0,2 Rz 25 (Rz 100 Rmax ⓐ)

sheet 1 of 1

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted

	INITIAL RELEASE	revised
new	INITIAL RELEASE	revised
old	-	-
Field	-	-
Date/Name	06.03.2017 Höfer	17.09.2018 Höfer
Chg. No.	-	671841
Rev.	0	1

Material: mat.no. 010715
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
Identification of important characteristics
Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	06.03.2017	Höfer
Checked	17.09.2018	Milles

Document No.: 10242572
Material No.:

Ident. Doc.:
Erstelldatum: 17/9/2018 - 13:18