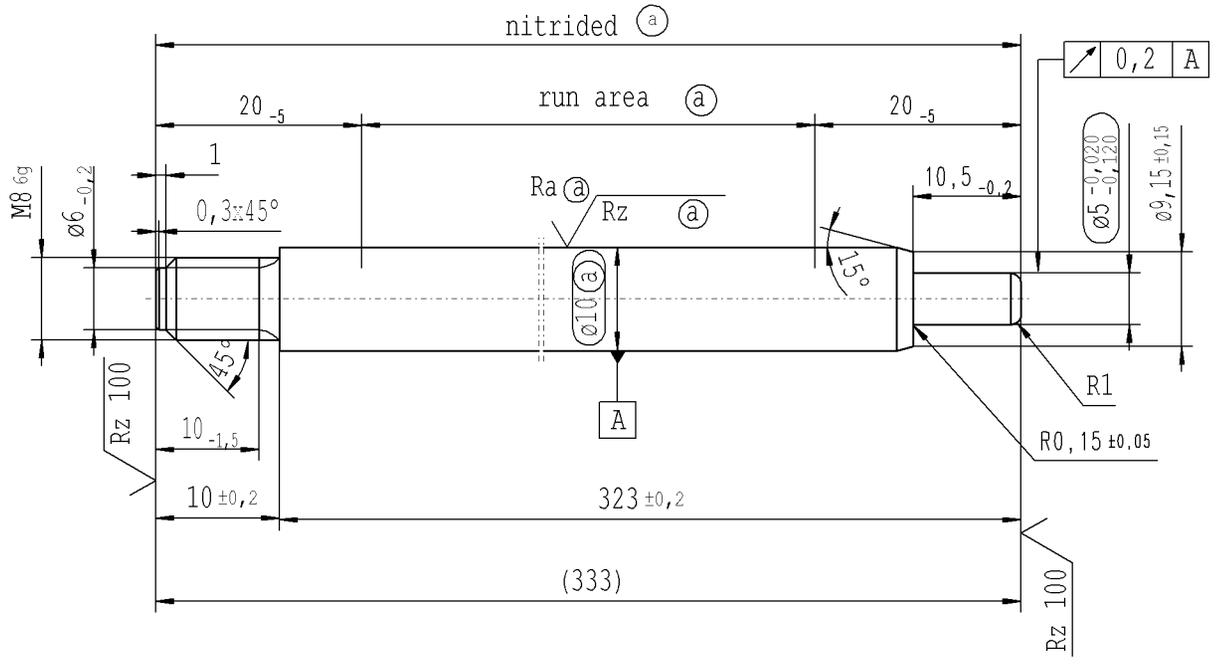


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L64

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \textcircled{a}}$ $\sqrt{Rz\ \textcircled{a}}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	25.10.2018 Höfer						
Chg. No.	672775						
Rev.	0						

RELEASE
 for supplier
 company Zhang Shi
 Dat. 25.10.2018 Schilz A.
 (date / signature)

Material: 1.1193
 S45C JISG 4051
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces: **STABILUS**

All dimensions are in mm
 Scale: (Original DIN A3) **2:1**
 Identification of important characteristics
 Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD

Drawn by	25.10.2018	Höfer
Checked	25.10.2018	Milles
Document No.:	10166619	
Material No.:	416615	