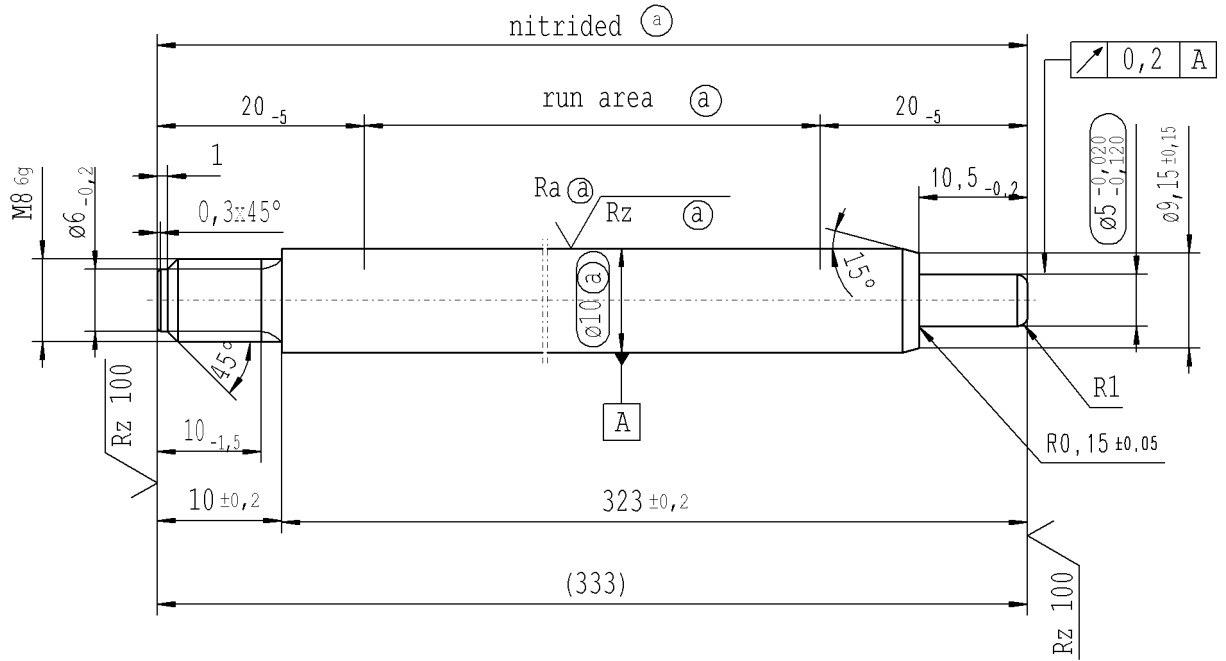


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: I64

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $\sqrt{Ra\ \text{ⓐ}}$   $\sqrt{Rz\ \text{ⓐ}}$ )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	25.10.2018 Höfer						
Chg. No.	672775						
Rev.	0						

**RELEASE**  
for supplier

company Zhang Shi

Dat. 25.10.2018 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

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**PISTON ROD**

Drawn by	25.10.2018	Höfer
Checked	25.10.2018	Milles
Document No.:	<b>10166619</b>	
Material No.:	<b>416615</b>	