

The print-out is not subject to the modification service.

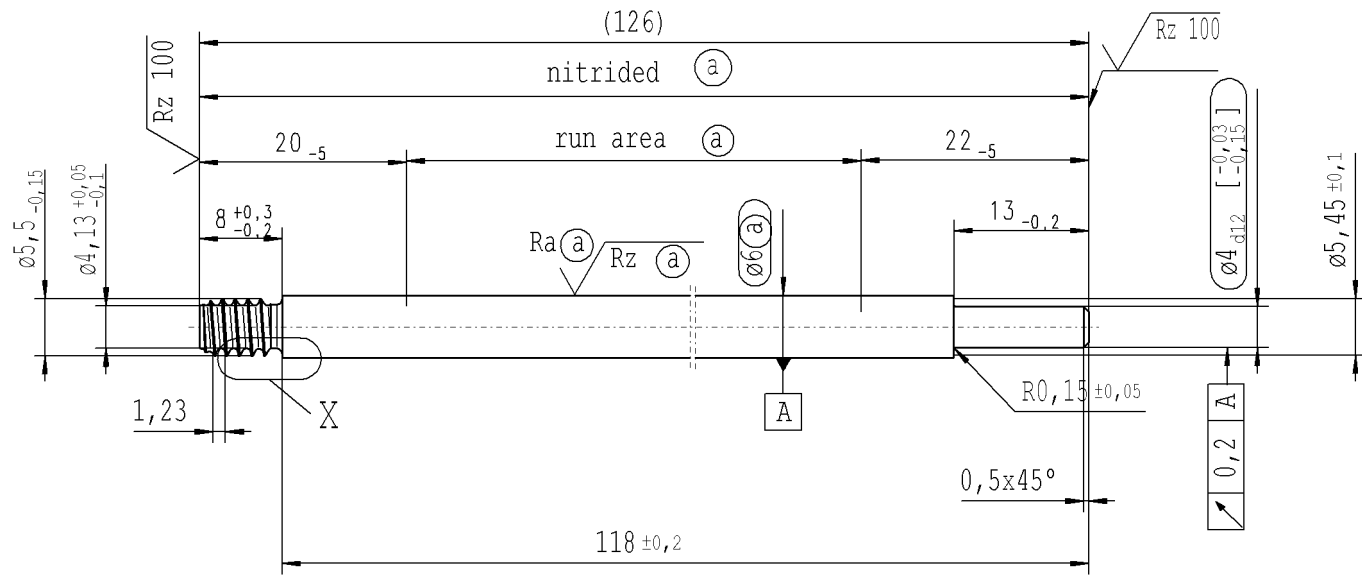
Intended for internal and supplier use

EN

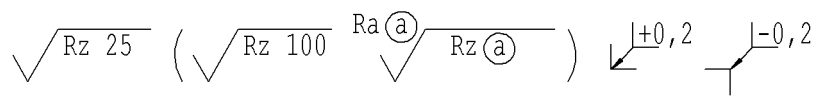
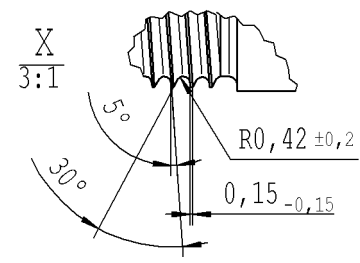
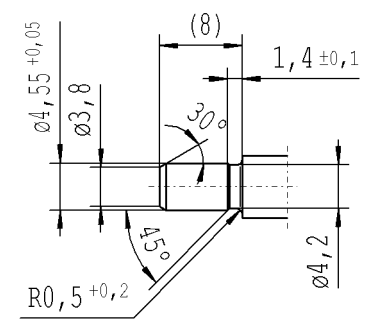
B

Ident. Doc.:

Ⓒ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	05.11.2018 Höfer							
Chg. No.	673032							
Rev.	0							

RELEASE
for supplier

company Zhang Shi

Dat. 05.11.2018 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Surface finish: Ra (a), Rz (a)

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PISTON ROD

Identification of important characteristics	Date	Name
Dimensions without tolerances DIN ISO 2768-mK	05.11.2018	Höfer
Document No.:	05.11.2018	Klinkner
Material No.:	10259201	
	468717	