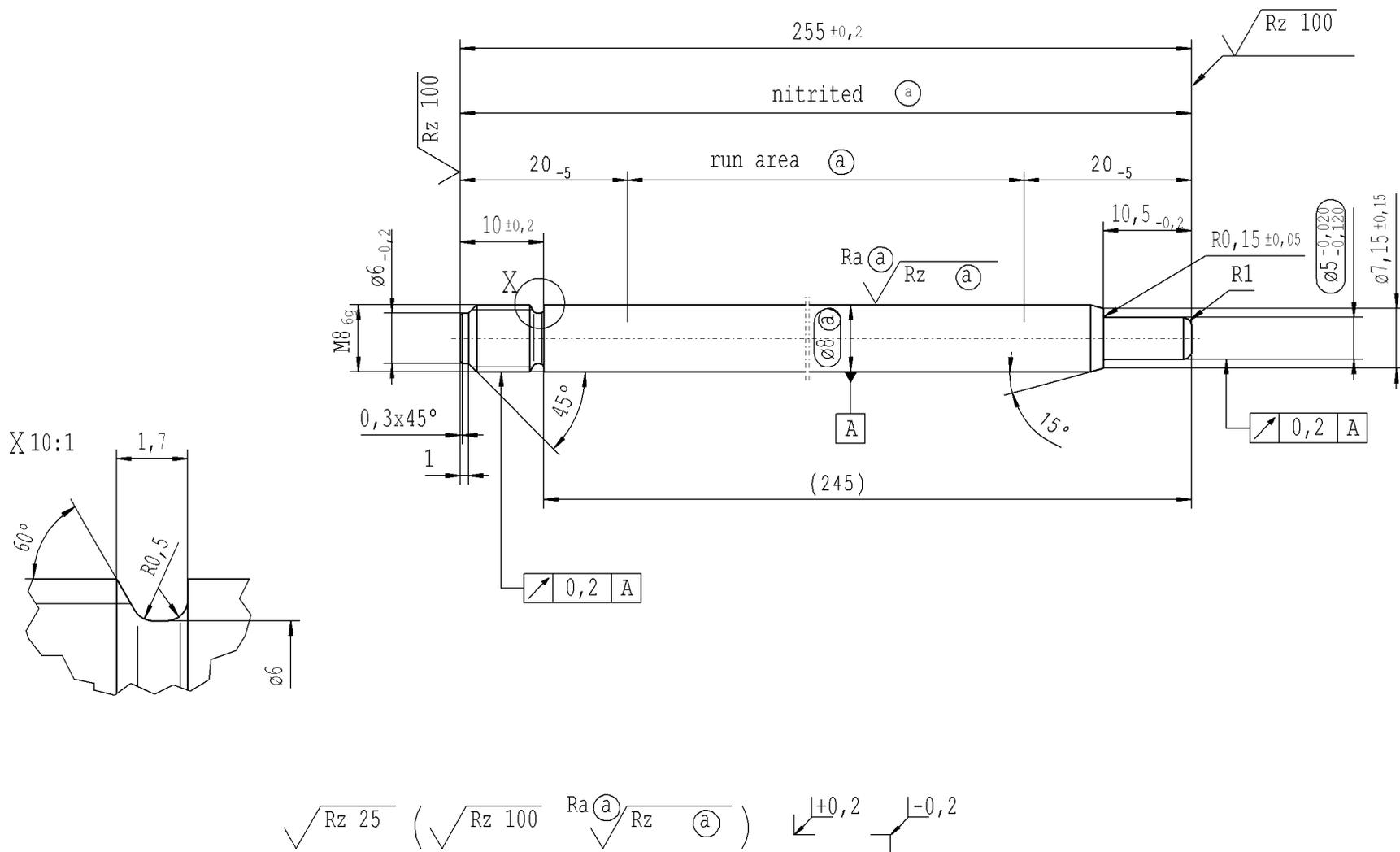


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: IL15

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{ⓐ}$ $Rz\ \text{ⓐ}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649						
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted			Material: 1.1193	All dimensions are in mm	Identification of important characteristics		Drawn by: 31.10.2018 Höfer	Date: 31.10.2018	Name: Höfer
new	INITIAL RELEASE								S45C JISG 4051	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK		Checked: 31.10.2018	Milles		
old	-								Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.						
Field	-								Surface finish: DIN EN ISO 1302	Replaces:		Document No.: 10152007				
Date/Name	31.10.2018 Höfer								company: Zhang Shi		Material No.: 450792					
Chg. No.	673007								Dat. 31.10.2018 Schilz A.		PISTON ROD					
Rev.	0								STABILUS							