

The print-out is not subject to the modification service.

Intended for internal and supplier use

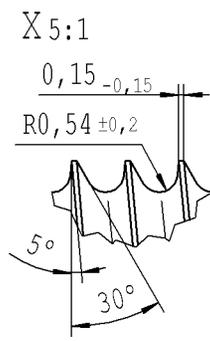
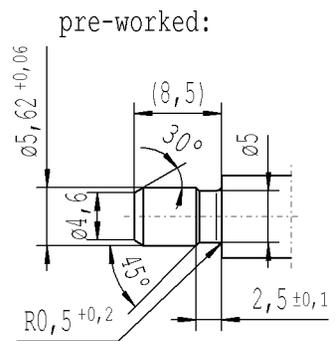
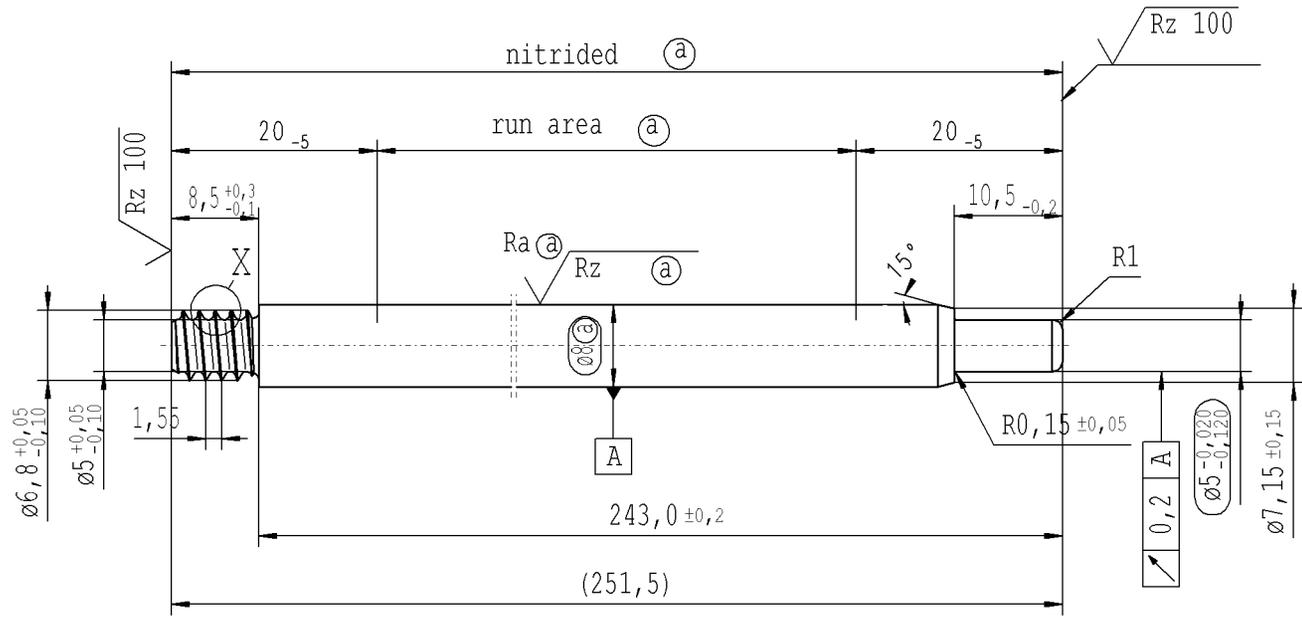
EN

B

A

Ident. Doc.: L272

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{ⓐ}$ $Rz\ \text{ⓐ}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	13.11.2018 Höfer							
Chg. No.	673341							
Rev.	0							

RELEASE
 for supplier
 company **Zhang Shi**
 Dat. 13.11.2018 Schilz A.
(date / signature)

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	13.11.2018	Höfer Milles
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PISTON ROD			Document No.:	10151065
			Material No.:	508630