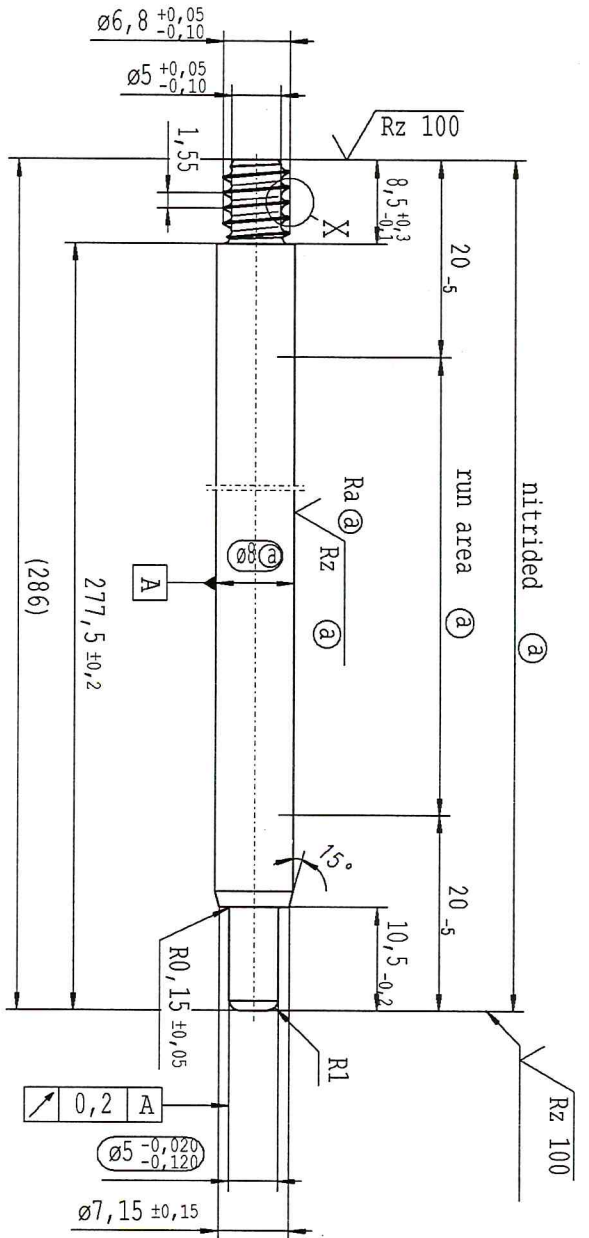
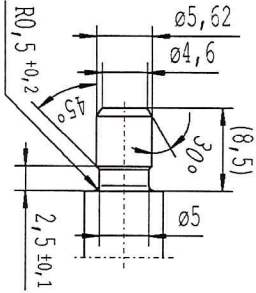


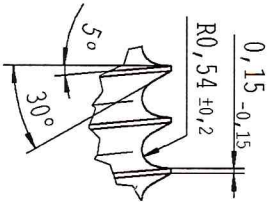
② piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



√ Rz 25 (√ Rz 100 Ra @ Rz @) √ +0,2 -0,2

DE: X	EN: X	ES:	LT:	PR:	FR:	RO:	Material: 1.1193	Environmental protection acc. to STAB-Spec. 10005649
new	INITIAL RELEASE						S45C JISG 4051	Identification of important characteristics
old	-						annealing	Dimensions without tolerances
Field	-						Surface Finish DIN EN ISO 1302	DIN ISO 2768-mK
Date/Name	02.02.2016 Höfer						Replaces:	Document No.: 10151065
Chg. No.	633327						company Zhang Shi	Date: 02.02.2016
Rev.	0						company Zhang Shi	Checked: 02.02.2016
							STABILUS	Name: Höfer
								Material No.: 130042

PISTON ROD

Material No.: 130042