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Erstelldatum: 6/11/2018 - 10:38

Ident. Doc.:

supp. No.	material no.			A	B	E	F
	surface treatment processing acc. STAB-Spec.			overall length	stud length end-fitting side	length without end-fitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I China pay part				
1	006926		006926	237.0	10	227.0	1
2		702911	702911	243.0	10	233.0	1
3		704345	704345	276.0	10	266.0	1
4	913479	913479	913479	239.5	11	228.5	1
5	988771	988771	988771	267.0	9	258.0	1
6	853024	853024	853024	264.0	10	254.0	1
7	112126	112126	112126	276.0	9	267.0	1
8	115233	115233	115233	279.0	9	270.0	1
9	214896	214896	214896	285.0	9	276.0	1
10	218959	218959	218959	252.0	10	242.0	1
11	219915	219915	219915	270.0	10	260.0	1
12	506956	506956	506956	264.0	9	255.0	1
13	806662	806662	806662	282.0	10	272.0	1
14	307153	307153	307153	252.0	9	243.0	1
15	450792	450792	450792	255.0	10	245.0	1
xx	xxxxxxx	xxxxxxx	xxxxxxx	273	10	263	1

Production Stabilus

- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508);
- (d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning;
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after straightening;
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after nisliding
- (e) threaded stud pre-turned dimension $\varnothing 7,14_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

for pay part China
product family:
2008/0034
approved
lengths:
100-600 mm

Pay part China
acc separate
Supplier-
drawing

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	text: product family ...	R1 alternative 0,5x45°	column Tab.X	column B	approved lengths: 100-600mm			
old	-; dimension B+dimension C	0,5x45°	-	-	approved lengths: 100-400mm			
Field	C/D5/6; A-F/7/8	E/1	A-F/7-8	A-F/6	B/6			
Date/Name	15.04.2008 Hein	30.04.2009 Hein	30.07.2010 Höfer	10.03.2015 Höfer	24.11.2015 Hein			
Chg. No.	564472	572540	581955	622053	630576			
Rev.	1	2	3	4	5			

Material:
mat.no. 010731
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:
STABILUS

All dimensions are in mm	Identification of important characteristics	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	17.01.2008	Höfer
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Environmental protection acc. to STAB-Spec. 10005649		Document No.:	10152007
PISTON ROD		Material No.:	

