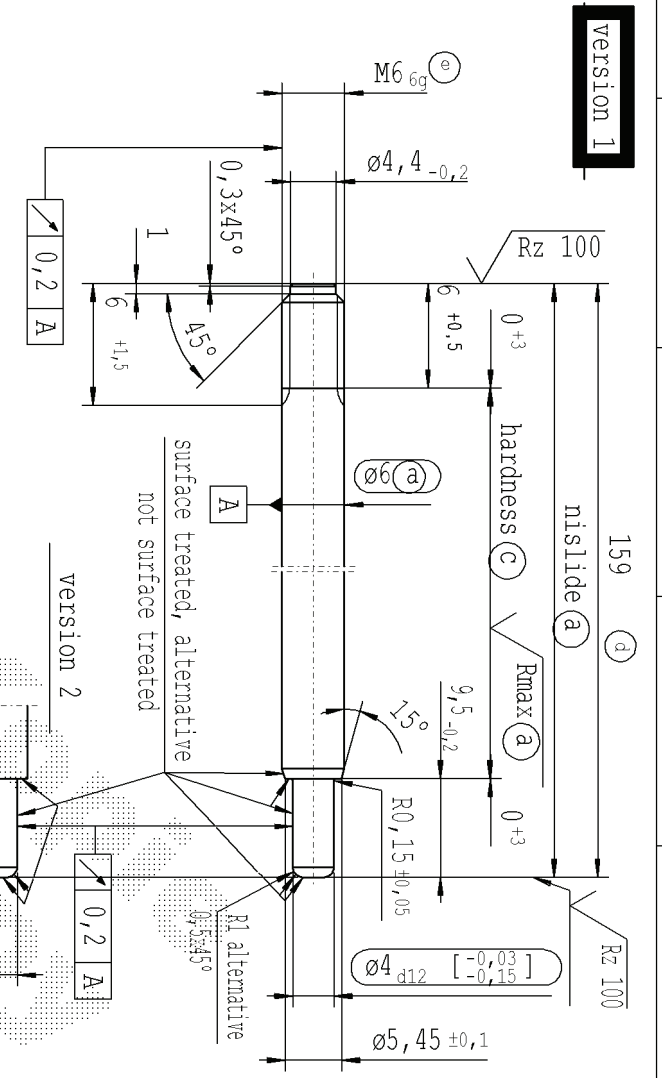


suppl. No.	material no.	A	B	F
1	10006248 Tab. IV	10006248 Tab. VIII	10006248 Tab. X	10028959 Tab. I China pay part
2	884085	884085	884085	884085
3	350640	350640	350640	350640
4	889107	889107	889107	889107
5	890302	890302	890302	890302
6	891019	891019	891019	891019
7	891736	891736	891736	891736
8	892453	892453	892453	892453
9	893170	893170	893170	893170
10	339886	339886	339886	339886
11	811197	811197	811197	811197
12	264367	264367	264367	264367
13	277751	277751	277751	277751
14	883138	883138	883138	883138
15	606859	606859	606859	606859
16				
17				



Production Stabilus

- a) piston rod processing per STPB-Spec. 10006248
- c) RHF 0,4..0,7 mm before grinding > 68 HRA (per DIN ISO 6508)
- d) tolerance $\pm 0,2$ after turning $\pm 0,2$ before straightening $\pm 0,2$ before straightening
- e) threaded stud rough-turned dimension $\phi 5,29 - 0,06$ thread roll tolerance $\pm 0,2$ thread tolerances acc. to DIN ISO 965-3

Material: **mat. no.: 810707**

for part China product family: 2012/0364 approved lengths: 50-608 mm approved lengths thread: 6-26 mm

Supplier-drawing

sheet 1 of 1

Scale: **2:1**

Dimensions without tolerances DIN ISO 2768 mk

Document No.: **10190070**

Material No.:

PISTON ROD