

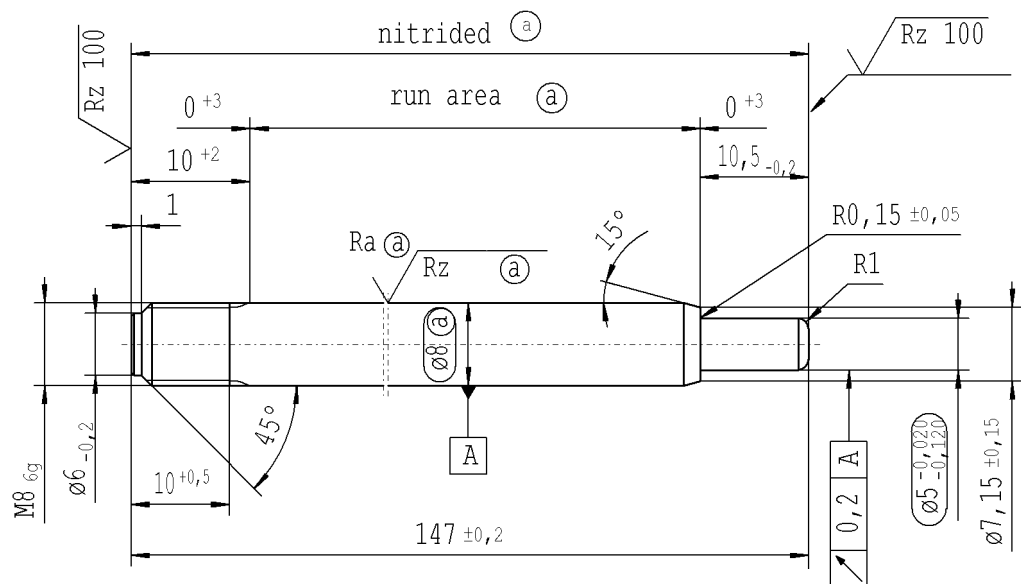
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L04

Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $Rz\ \textcircled{A}$) $\begin{array}{|c|} \hline +0,2 \\ \hline \end{array}$ $\begin{array}{|c|} \hline -0,2 \\ \hline \end{array}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	26.01.2016 Höfer							
Chg. No.	633018							
Rev.	0							

CAD created document; handwritten changes not permitted			
RELEASE for supplier company Zhan Shi Dat. 26.01.2016 Schilz A. (date / signature)			

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK
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PISTON ROD	

Date	Name
26.01.2016	Höfer
26.01.2016	Milles
Document No.: 10210124	
Material No.: 376689	