

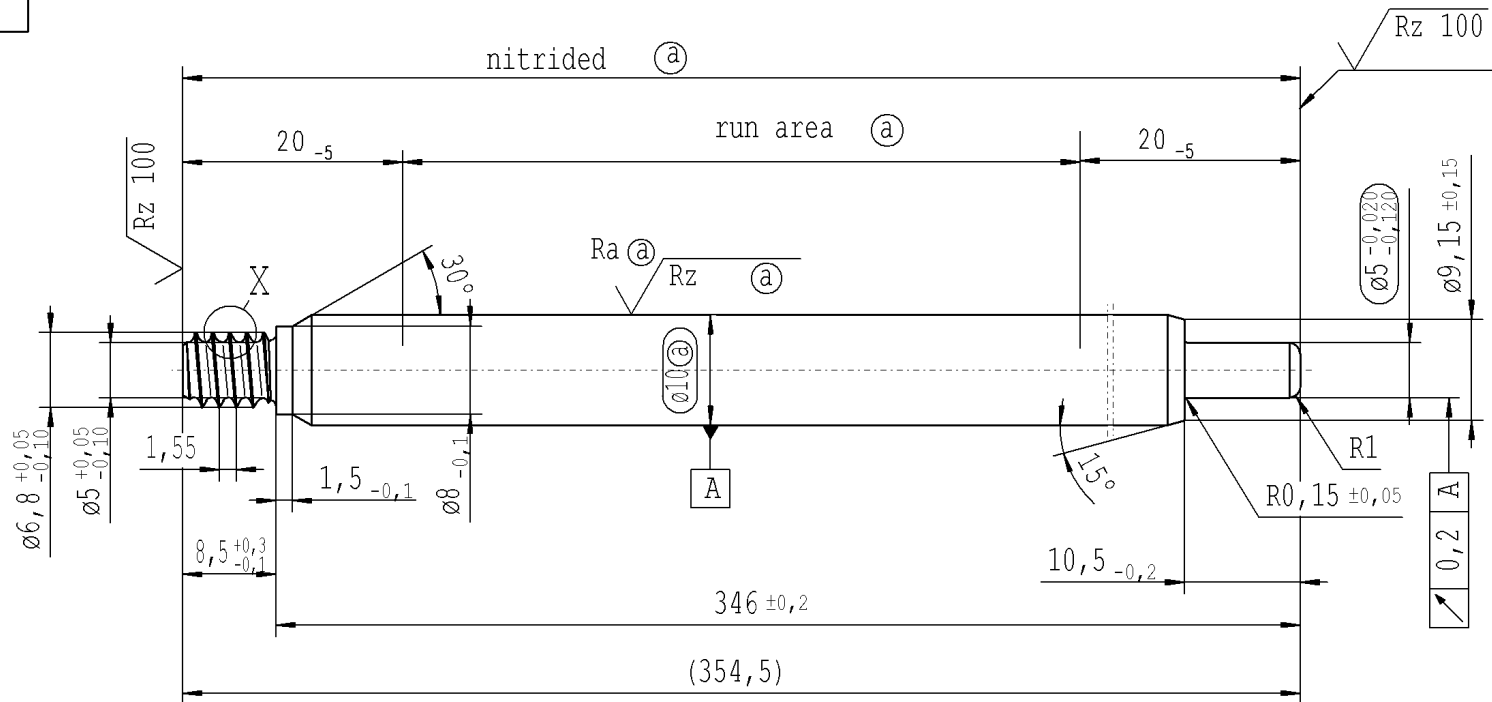
The print-out is not subject to the modification service.

Intended for internal and supplier use

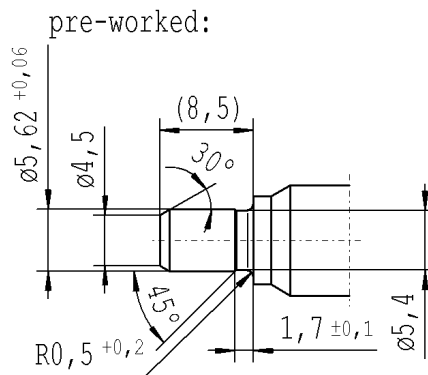
EN

Ident. Doc.: L10

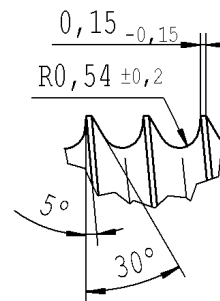
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
 for supplier
 company Zhang Shi
 09.06.2015 Schilz A.
 (date / signature)



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $Rz\ \text{Ⓐ}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE		run area		R1			
old	-		hardness		0,5x45°			
Field	-		F 4		E/2			
Date/Name	21.05.2008 Hein	26.7.10 Keßelh.	08.06.2015 Hein					
Chg. No.	-	581811	624059					
Rev.	0	1	2					

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	21.05.2008	Hein
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		Material No.:	016178	
		PISTON ROD		

Date	21.05.2008	Name	Hein
Checked	08.06.2015		Klinkner
Document No.:	10151520		
Material No.:	016178		