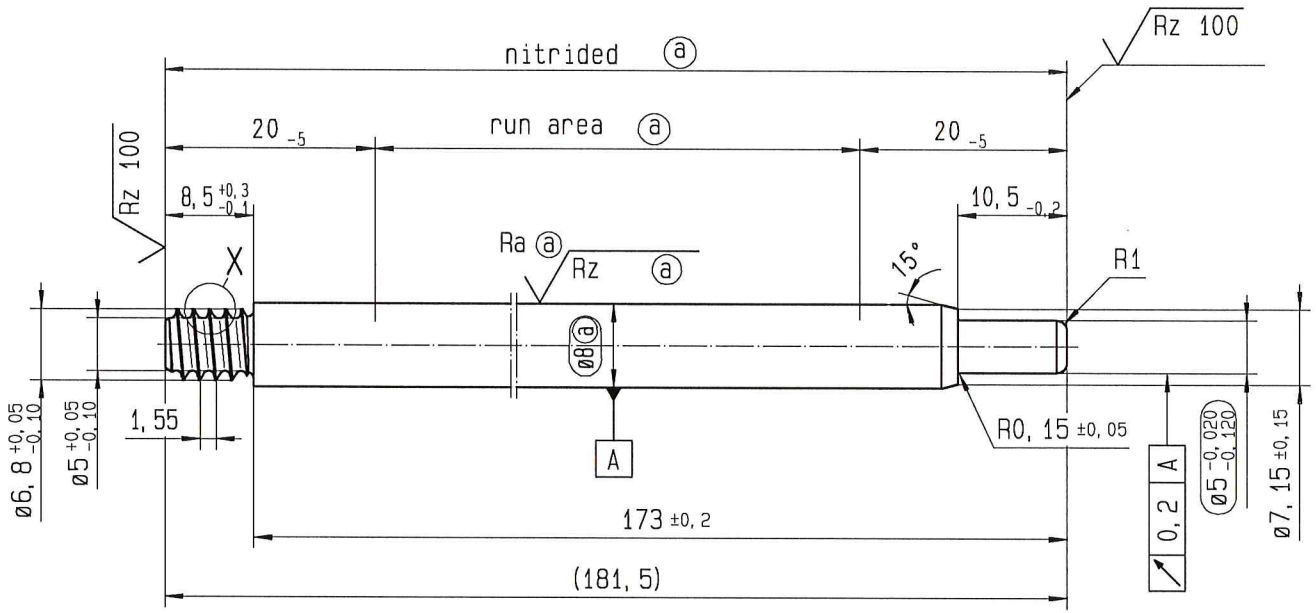
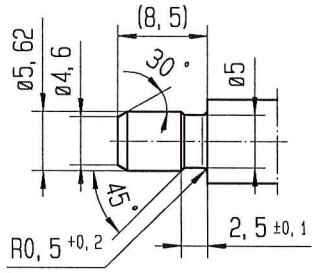
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

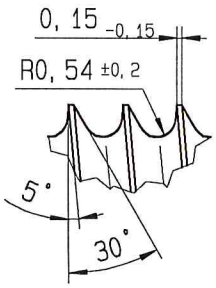
ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



RELEASE
for supplier
company Zhang Shi
07.01.2016 Schulz A.
(date / signature)

Rz 25 (Rz 100 Ra ⓐ Rz ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	07.01.2016 Höfer
Chg. No.	631930
Rev.	0

Material: 1.1193 S45C JISG 4051 annealing
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

All dimensions are in mm
Identification of important characteristics
Scale: (Original DIN A3) 2:1
Dimensions without tolerances DIN ISO 2768-mK

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STABILUS

PISTON ROD

	Date	Name
Drawn by	07.01.2016	Höfer
Checked	07.01.2016	Miller

Document No.: 10151065
Material No.: 217754

Ident. Doc.: L218