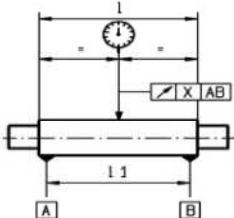
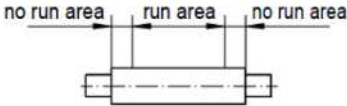
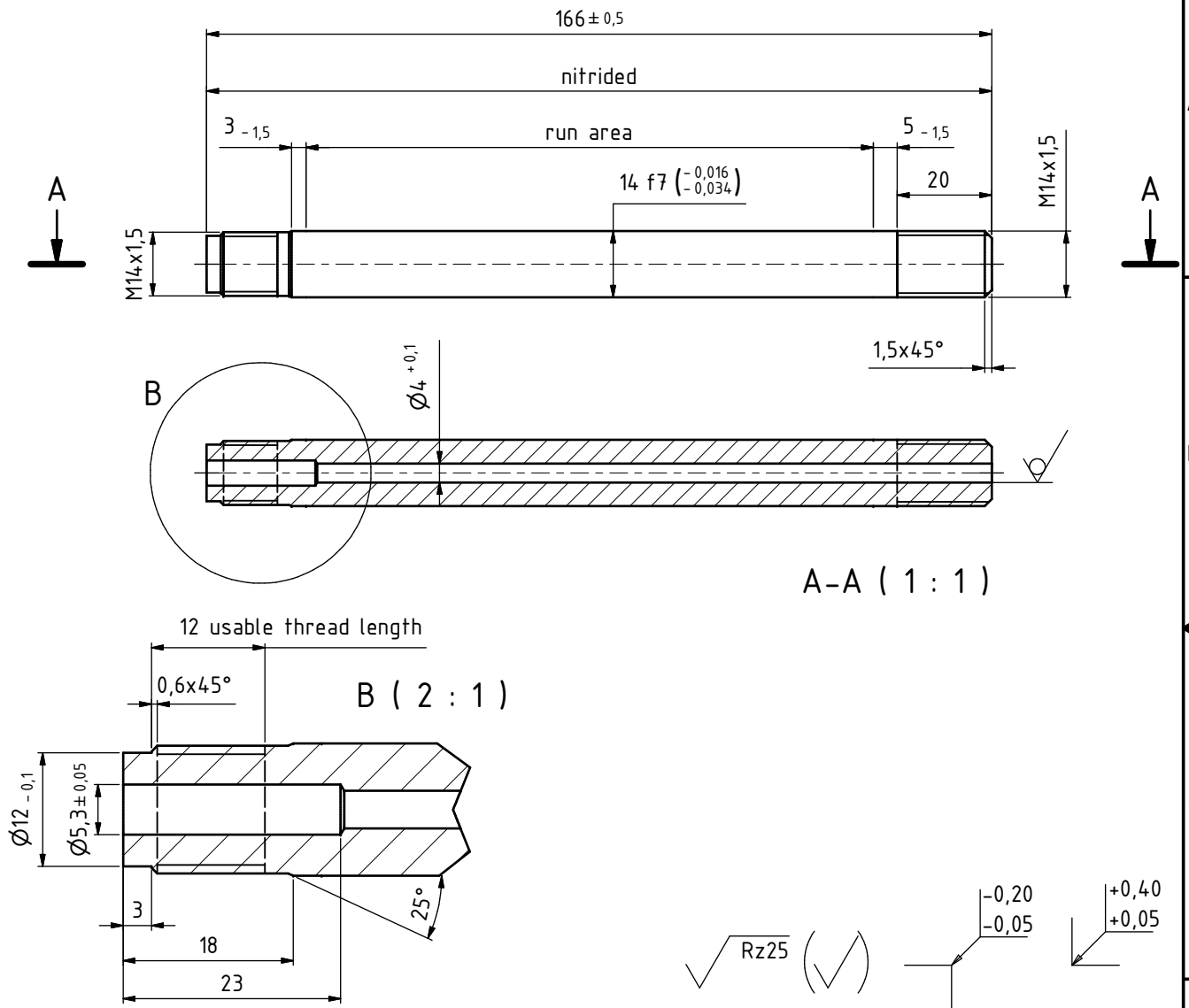


Piston rod free from cracks,
guaranteed by optical individual test or eddy current test

Finished dimension [mm]	roughness depth after final condition	
		
permissible runout	run area	no run area
X	l1	l
0,05	50	>55
0,10	100	>105
0,20	150	>155
0,30	225	>230
$R_a = 0,06 - 0,1 \mu m$ $R_z \leq 0,90 \mu m$		$R_a \leq 0,20 \mu m$ $R_z \leq 1,5 \mu m$



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						Material: 1.0034 / E195 +C			
						Weight: -			
					Date	Name		Kolbenstange	
				Drawn by	13.02.2018	MEroglu		KSB M14x20 f. Ventil 5 - kurze	
				Checked	24.01.2019	UGneiting		Muster für Temperaturtests	
				Norm					
								Description:	
						KST_-K-00047-E1			3
									A3
Rev.	Modification	Date	Name	Replaced by:		Replacement for:		Mod-Nr.: KST_-K-00047-EM	