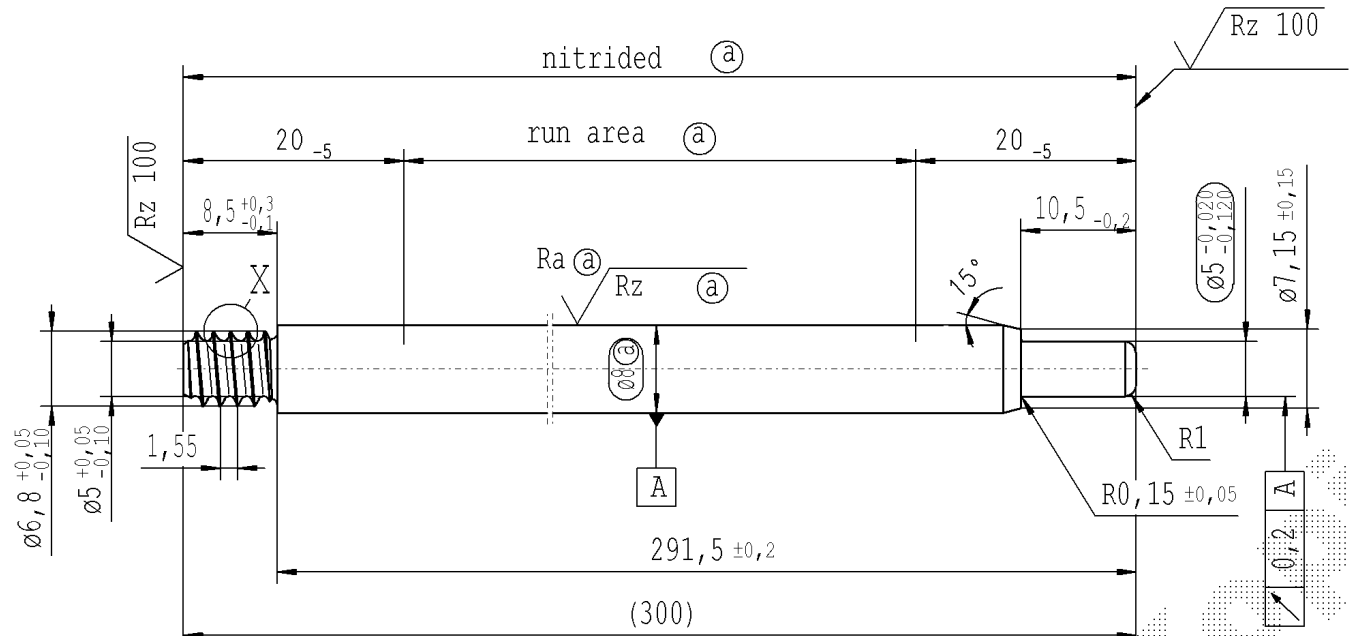


The print-out is not subject to the modification service.

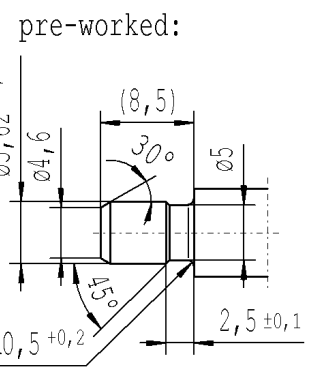
Intended for internal and supplier use

EN

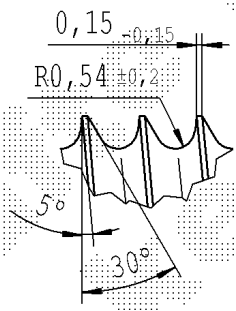
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
14.07.2015 Schilz A.
(date / signature)



X 5:1



√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ)

AIAG CQI-standards acc. to STAB-Spec. 10027892

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L98

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE	run area				R1
old	-	hardness				0,5x45°
Field	-	F/4,5				E/2
Date/Name	11.05.2009 Hein	02.08.2010, Bo.				13.07.2015 Hein
Chg. No.	-	581802				624057
Rev.	0	1				2

CAD created document; handwritten changes not permitted	
Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish acc. to DIN EN ISO 1302	
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Document No.: 10151065	
Material No.: 032887	

Drawn by	Date	Name
Hein	11.05.2009	Hein
Checked	Date	Name
Klinkner	13.07.2015	Klinkner
Document No.: 10151065		
Material No.: 032887		