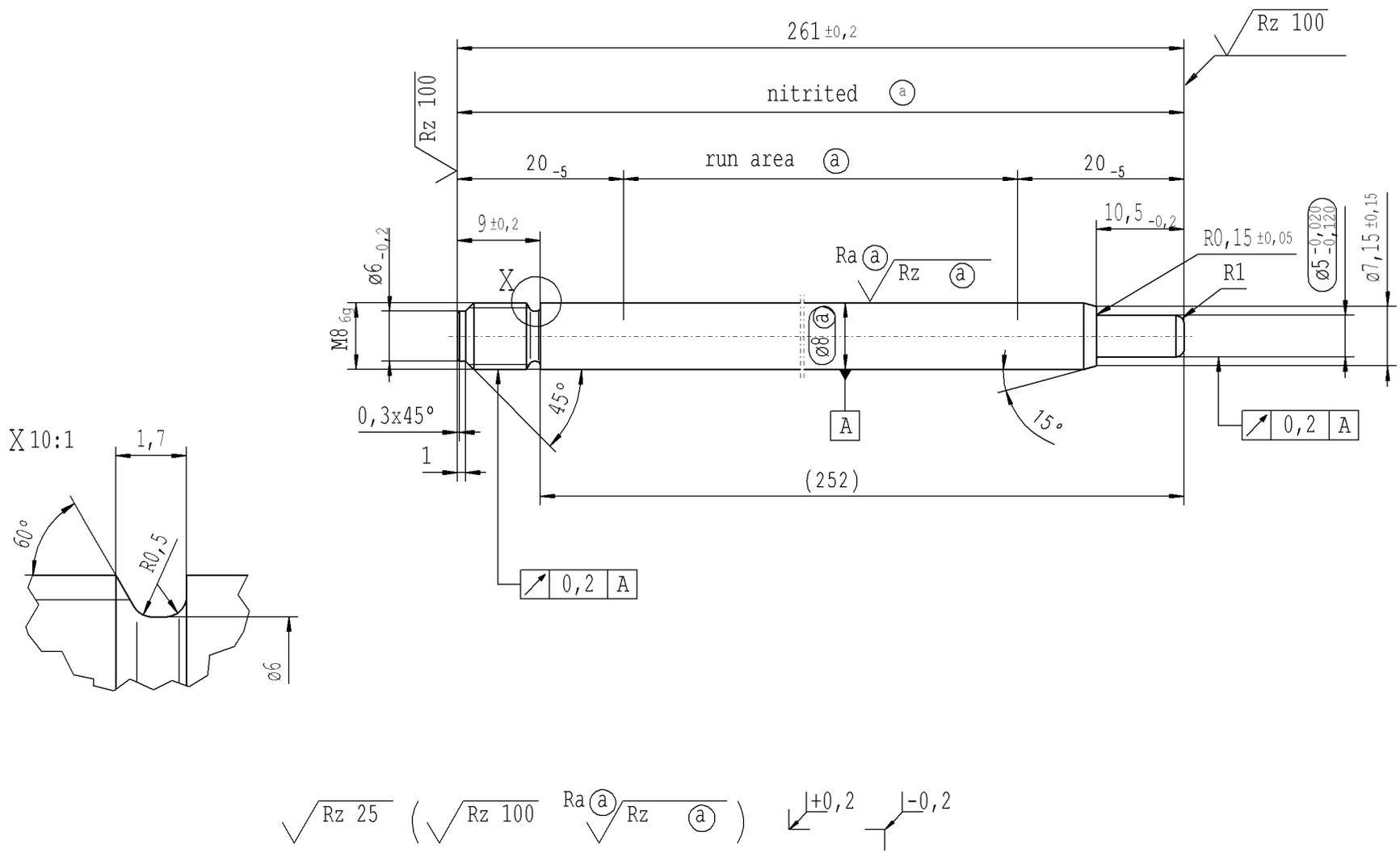


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L18

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $Ra (a)$ $Rz (a)$) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	28.02.2019 Höfer					
Chg. No.	676356					
Rev.	0					

CRD created document; handwritten changes not permitted

RELEASE
for supplier
company Zhang Shi
Dat. 28.02.2019 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces: **STABILUS**

All dimensions are in mm
Scale: (Original DIN A3) **2:1**
Identification of important characteristics
Dimensions without tolerances DIN ISO 2768 mK
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Drawn by	Date	Name
Checked	28.02.2019	Höfer
	28.02.2019	Milles
Document No.:	10152007	
Material No.:	339658	