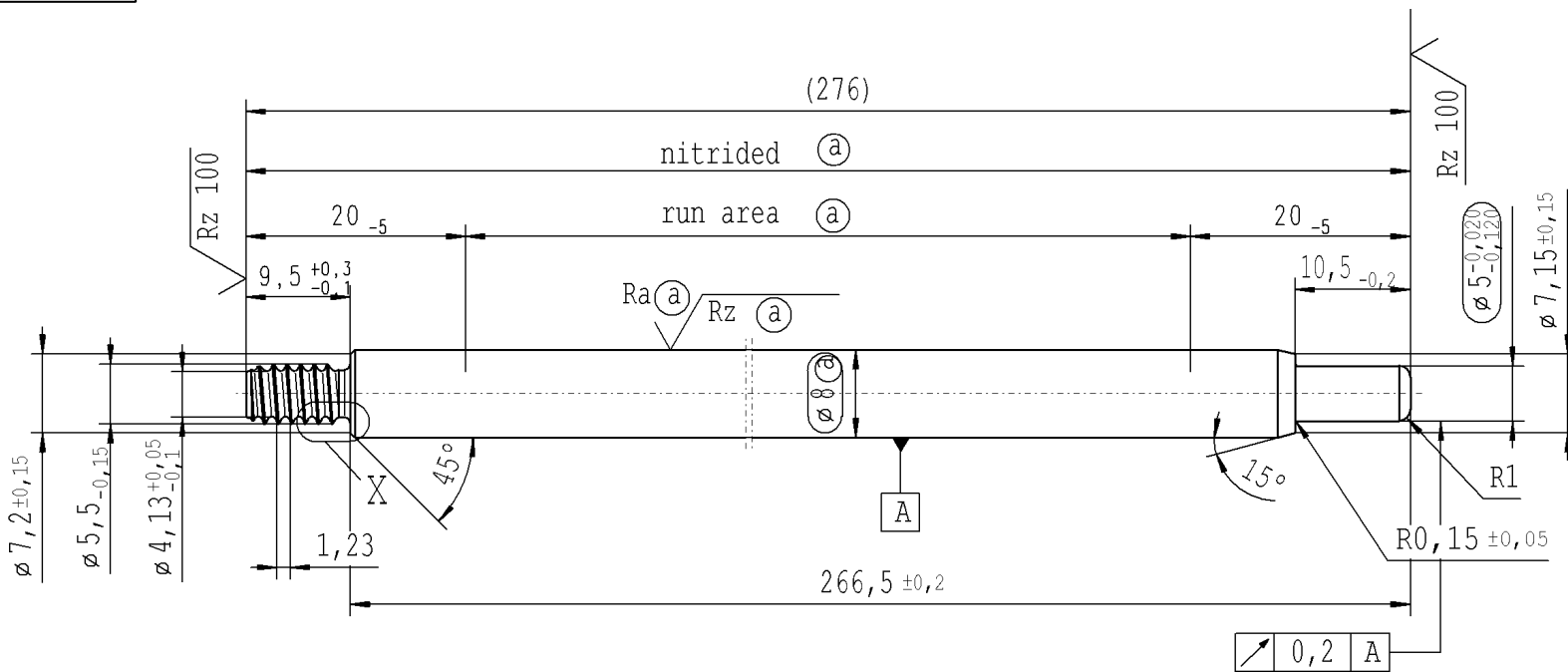


The print-out is not subject to the modification service.

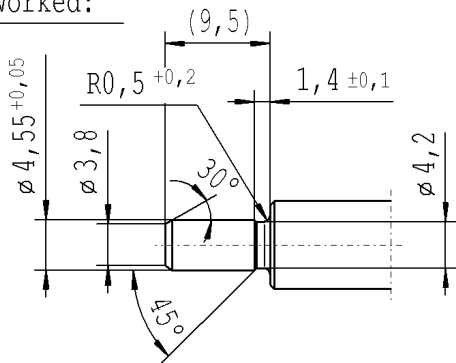
Intended for internal and supplier use

EN

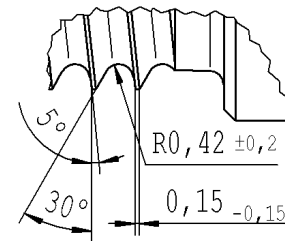
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ 
 $(\sqrt{Rz\ 100})$ 
 $Ra\ \textcircled{a}$ 
 $Rz\ \textcircled{a}$ 
 $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

**RELEASE**  
 for supplier  
 company Zhang Shi  
 12.06.2015 Schilz A.  
 (date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L76

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE		R1				
old	-		0,5x45°				
Field	-		D-E/1-2				
Date/Name	18.09.2013 Kron		11.06.2015 Hein				
Chg. No.	606968		624058				
Rev.	0		1				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Date	Name
		18.09.2013	Kron
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	11.06.2015 Klinkner
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		Material No.:	626434
<b>PISTON ROD</b>			