

The print-out is not subject to the modification service.

Intended for internal and supplier use

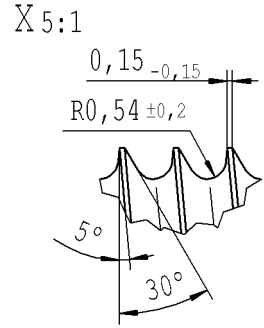
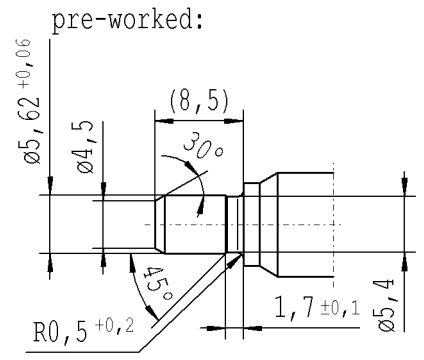
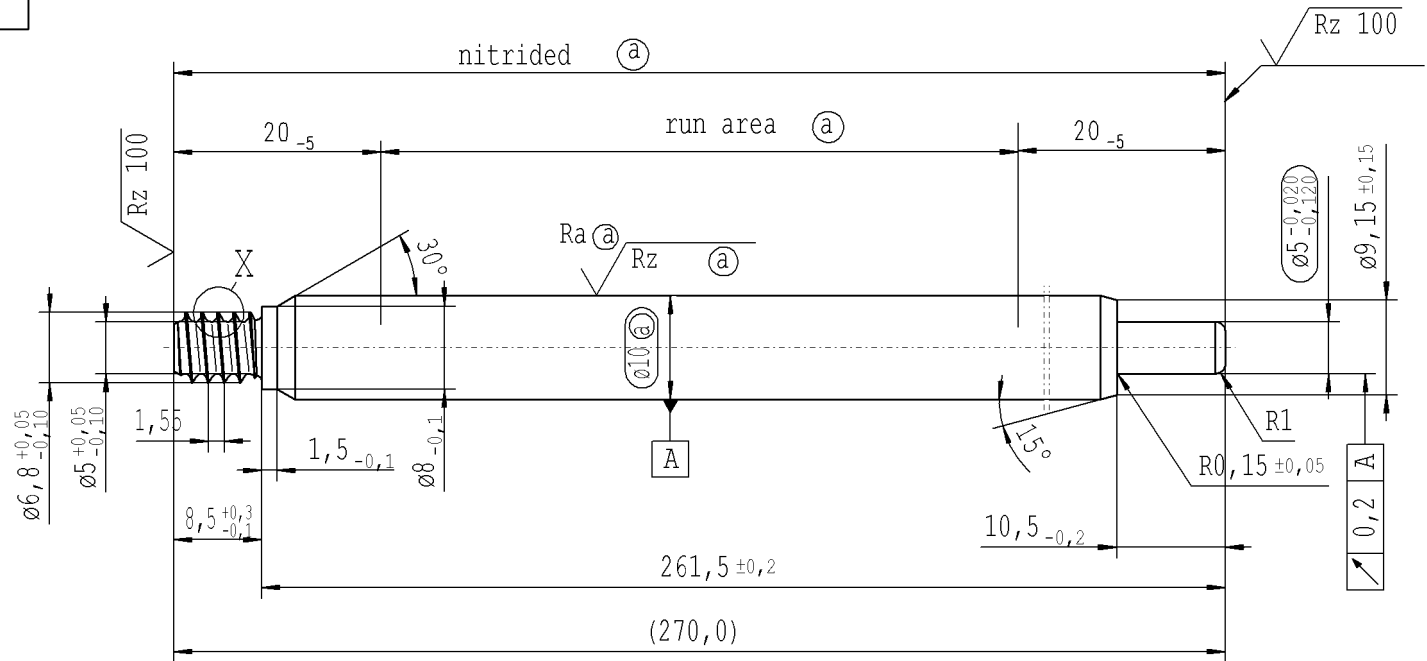
EN

B

A

Ident. Doc.: I82

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		Material:	All dimensions are in mm		Identification of important characteristics	Drawn by	Date	Name
new	INITIAL RELEASE							1.1193	S45C JISG 4051		Scale:	2:1	03.01.2019	Höfer	
old	-							Edge tolerances acc. to DIN ISO 13715	Surface finish DIN EN ISO 1302		(Original DIN A3)	Dimensions without tolerances DIN ISO 2768 mK	Checked	03.01.2019	Mauer
Field	-							Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		10151520		
Date/Name	03.01.2019 Höfer												Material No.:		777744
Chg. No.	674535														
Rev.	0														

RELEASE
for supplier
company ZhangShi
Dat. 03.01.2019 Schilz A.
(date / signature)

STABILUS

PISTON ROD