

The print-out is not subject to the modification service.

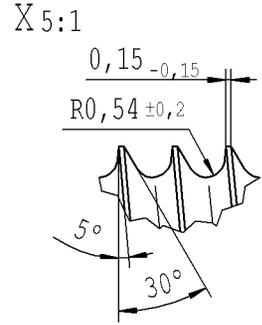
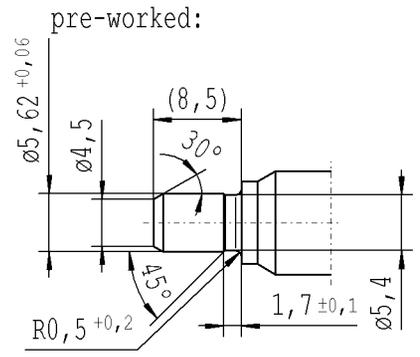
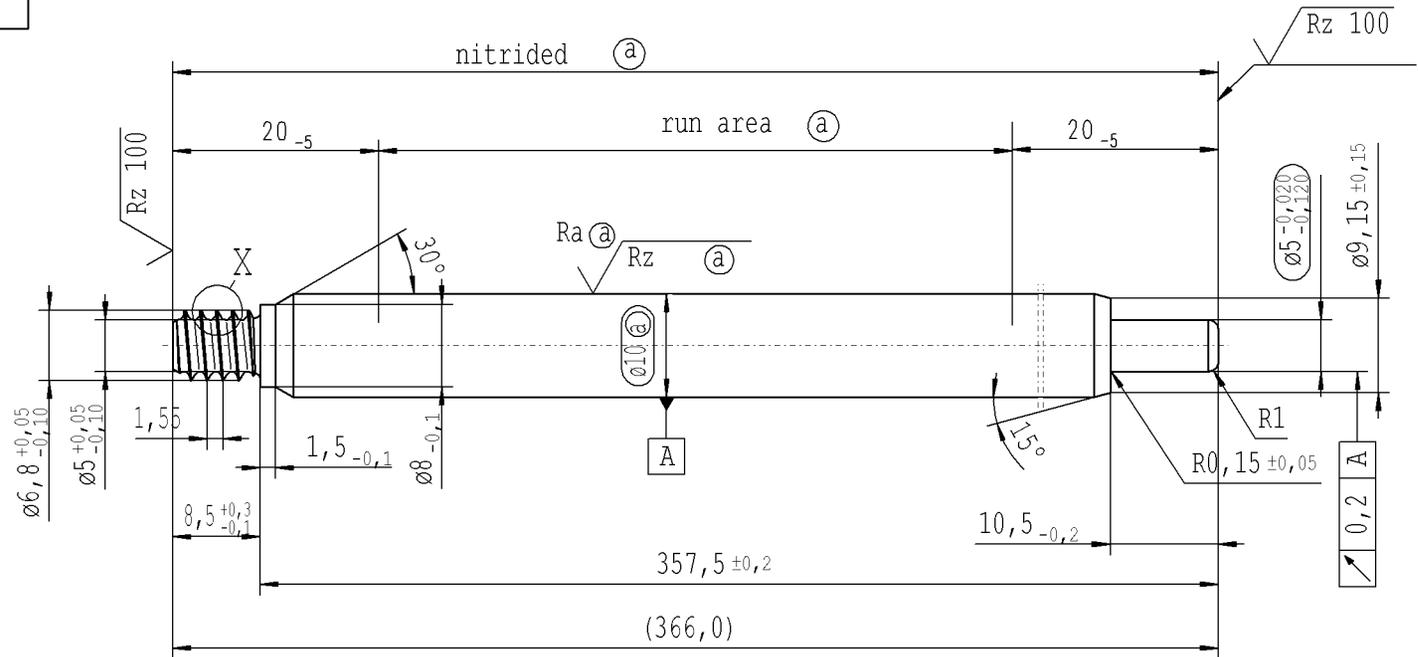
Intended for internal and supplier use

EN

B

Ident. Doc.: I88

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$ )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		Material:	1.1193 S45C JISG 4051		All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
new	INITIAL RELEASE								Edge tolerances acc. to DIN ISO 13715			Scale:	Dimensions without tolerances	Checked	03.01.2019	Höfer
old	-								Surface finish	DIN EN ISO 1302		(Original DIN A3)	2:1			Mauer
Field	-								Replaces:			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Date/Name	03.01.2019 Höfer								company		ZhangShi	Document No.:				
Chg. No.	674535								Dat.		03.01.2019 Schilz A.	10151520				
Rev.	0								Rev.		(date / signature)	Material No.:				
											<b>STABILUS</b>		PISTON ROD		778700	