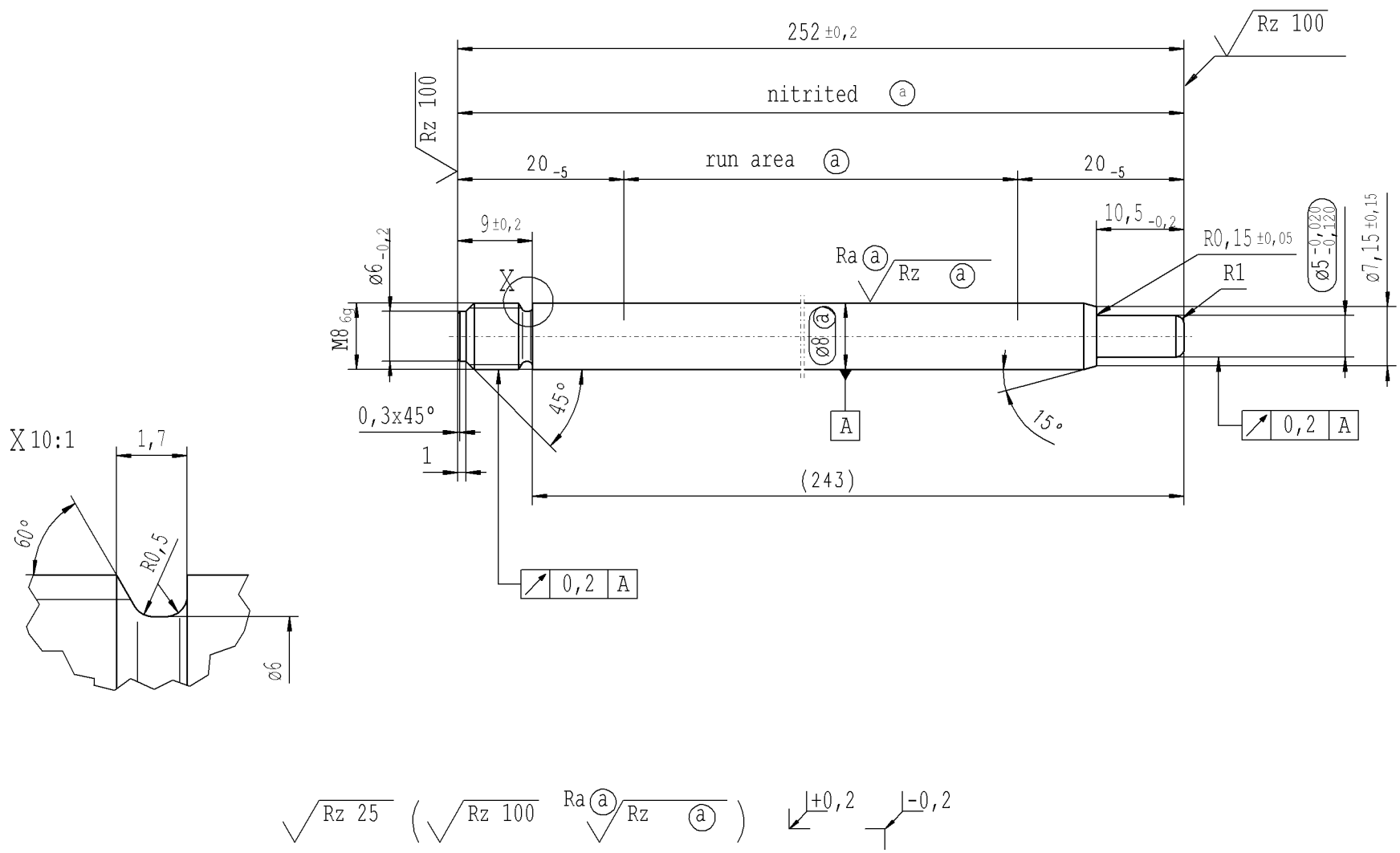


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L14

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$  )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	09.10.2018 Höfer					
Chg. No.	672356					
Rev.	0					

CRD created document; handwritten changes not permitted

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 09.10.2018 Schilz A.  
 (date / signature)

Material: 1.1193  
 S45C JISG 4051  
 Edge tolerances acc. to DIN ISO 13715  
 Surface finish DIN EN ISO 1302  
 Replaces:

All dimensions are in mm  
 Scale: (Original DIN A3) **2:1**  
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Identification of important characteristics  
 Dimensions without tolerances DIN ISO 2768 mK  
 Document No.: **10152007**  
 Material No.: **307153**

Drawn by	Date	Name
Checked	09.10.2018	Höfer
	09.10.2018	Milles

**STABILUS**

PISTON ROD